

Cultured Marble Shower Bases

(Standard, Custom, Roll-In and ADA)



304 Bell Park Drive | Woodstock, GA 30188 | 770.928.2252 | www.IMItoday.com

Recent Projects

Cultured Marble Products We Supply:

- Tub and Shower Surrounds
- Shower Bases both Standard and Custom Sizes and Shapes
- Vanity Tops both Standard and Custom Sizes and Shapes
- Window Sills and Cultured Marble Accessories

Hospitality	# Units	Туре
Alligator Bayou, Orlando, FL	1000	TS
Best Western, Oakwood, GA	100	TS
Carribean Resort, Orlando, FL	1780	TS, SS, A
Cypress Bayou Casino Hotel, LA	92	SB, SS
Cobb Galleria Inn, Smyrna, GA	139	TS, SS
Courtyard, Columbus, OH	Multi	TS, SS
Courtyard, Oxford, MS	124	TS, SS, A
Couryard, San Francisco, CA	187	TS, SS, A
Crowne Plaza, Orlando, FL	245	TS, SS
Dunes Manor, Ocean City, MD	100	TS
Fairfield Inn, Albany, NY	99	TS, SS
Fairfield Inn, Alcoa, TN	89	TS, SS
Fairfield Inn, Gastonia, NC	90	TS,SS, A
Fairfield Inn, Greenville, SC	94	TS,SS, A
Fairfield Inn, Chincoteague, VA	92	TS,SS
Fairfield Inn, Lynchburg, VA	129	TS,SS, A
FairField Inn and Suites, Alcoa, TN	82	TS, SS,
FairField Inn and Suites, Altmore, AL	83	TS, SS, A
FairField Inn and Suites, Austin, TX	134	TS, SS, A
Four Seasons, Denver, CO	125	0
French Quarters, Orlando, FL	1000	TS
Grand Hyatt, Hyderabad, India	100	0
Hampton Inn, Baltimore MD	135	TS, SS
Hampton Inn, Cortez, CO	74	TS, SS, A
Hampton Inn, Hixton, TN	59	TS, SS, A
Hampton Inn, Johnson City, NY	71	TS
Hampton Inn, Uniontown, PA	86	TS, SS, A
Hilton Garden Inn, Arlington, TX	138	TS, SS
Hilton Garden Inn, Baltimore, MD	145	TS, SS
Hilton Garden Inn, Golden, CO	101	TS, SS, A
Holiday Inn Express, Salem, OH	71	TS, SS, A
Holiday Inn Express, Lexington, KY	82	TS, SS, A
Holiday Inn Express, Alexandria, VA	120	TS
Indigo Hotel, New Orleans, LA	132	TS, WS
La Quinta, Monohans, TX	78	TS, SS, A
Magnolia Bend, Orlando, FL	1000	TS
Residence Inn, Austin, TX	95	TS, SS, A
Residence Inn, Lake Charles, LA	72	TS, SS, A
Residence Inn, San Antonio, TX	112	TS, SS

IMI's Industry Focus for Renovation and

IMI's Industry Focus for <u>Rend</u>	ovatio	n and	
New Construction Projects:			
Hospitality • Senior Living			
Student Housing • Resorts			
Aulti-Family • Military Housing			
Hospitality Continued	# Units	Туре	
Sheraton Denver, CO	120	TS	
Sheraton Four Points, LAX	220	TS	
Sheraton Orlando, FL	500	TS	
Spring Hill Suites, Austin, TX	152	TS, SS, A	
Spring Hill Suites, Houston, TX	187	SB, SS, A	
Spring Hill Suites, San Antonio, TX	116	TS, SS, A	
Vista Hotel, Orlando, FL	242	TS, SS, A	
Westin, Orlando, FL	245	SB, SS, A	
Student Housing	# Units	Туре	
Athens, GA	550	VT	
Auburn, AL	808	VT	
Corpus Christie, TX	653	VT	
Harrisburg, VA	307	VT	
Statesboro, GA	135	VT	
Radford University, Radford, VA	100	SB, SS, VT	
University of Oklahoma, Rochester, MI	255	VT	
Multi Family	# Units	Туре	
Alden Ridge, Clarkeston, GA	576	TS	
Central Methodist Gardens, Atlanta, GA	240	VT	
Oakland Apartments, Jacksonville FL	66	TS, WS	
Palmilla Apartments, Charleston, SC	75	TX, A	
The Commons at Imperial	75	VT	
The Village at Lake Park, Smyrna, GA	1700	TS	
Wertland II Apartments, Atlanta, GA	128	VT	
Senior Living	# Units	Туре	
East Cobb Retirement Center, Marietta, GA	90	VT	
Retirement Community, Fort Wayne, IN	90	SB, SS	
SW Austin Assisted Living, Austin, TX	89	VT	
Windermere Assisted Living, Cumming, GA	192	TS, SS, A	
Windsor House Asst Living, Evans GA	25	SB	

Legend:

TS = Tub Surrounds	V
SB = Shower Bases	W
SS = Shower Surrounds	Α
• Other:	

T = Vanity Tops **VS** = Window Sills = Accessories

0 = Other

Typical CSI Codes: 06 61 13 (Div 06), 22 42 23 (Div 22), 10 28 16 (Div 10), and 10 28 19 (Div 10)

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ.



Our Story

In 1983, Dirk De Vuyst relocated from Belgium to New York City to establish an office and distribution center for a large textile manufacturer in Belgium. He arrived at JFK airport with a credit card, 2 suit cases and a mission: go sell textiles in the USA! His efforts ultimately translated into a multimillion dollar investment by the Belgian company to build a spinning mill and weaving facility in South Carolina.

In 1989, Dirk became the CEO of a carpet and rug plant In Georgia. Leading a team of 250, he operated a full continuous extrusion and weaving plant, honed his leadership skills and his love for manufacturing.

In 1995, Dirk bought the assets of Intl Marble Industries, Inc. (IMI) in Woodstock, GA, refocused its operations on servicing only the Atlanta Homebuilder better. IMI introduced a "guaranteed 5-day install" to the Atlanta market. Soon the contractors began to take notice. In 1998, the company moved into a brand new 30,000 sq. ft facility on 5 acres in Bell Industrial Business Park.

By 2006, Atlanta homebuilders built 60,000 homes a year and IMI, with its 125 team members, would manufacture and install its cultured marble products for 18,000 of the 60,000 homes built per year!

During the Great Recession, IMI's management re-focused its resources on manufacturing shower bases and tub/shower surrounds for Hospitality, Multi-Family and Student Housing. IMI also worked on brand approval with all major flags. Ion 2011, the company set up its own supply line of shower glass enclosures in China offering all popular styles to the hotel

By 2010, IMI expanded its Woodstock, GA plant to 50,000 sq. ft. in 2018, it added a 30,000 ft distribution center in Canton, Ga, a few miles North of the plant

The IMI plant is an EPA Certified manufacturing facility. IMI key staff and plant managers are CCT-CP certified (Certified Composites Technician – Cast Polymer). IMI manufactures "MasterCast" cultured marble products using the latest in full, continuous automatic casting technology guaranteeing the most consistent product quality and value available.

Lead-times are critical to our customers and IMI's team works hard to ensure that our clients receive their order on their schedule, not ours. Delivering quality cast marble surrounds and shower bases on YOUR schedule is our top priority.





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IMI Facts

Dirk De Vuyst and Team IMI are proud to present our latest Spring 2015 Product Catalog. This new addition covers our largest collection ever of Cast Marble Solutions!

Since 1990 IMI continues to manufacture Cast Marble Solutions in its facility located in Woodstock, GA. IMI produces, packages and ships our cast marble products across the USA, Canada, South America, Europe and the Middle East.

IMI is focused on its core markets, and thoughtful in its business strategy. None of it would be possible without the unrelenting *commitment from our team*, the continued *support of our suppliers*, and most of all the *trust* of our customers.

IMI wishes you the best of success! We also look forward to meeting your needs during any phase of your project.

IMI Products:

- Cast Marble Products
 - Tub and Shower Surrounds Shower Bases Window Sills Accessories
- Glass Shower Enclosures

IMI Industry Focus:

- Hospitality
- Student Housing
- Multi-Family
- Senior Living
- Military Housing
- Healthcare
- Resorts













IMI's 4 Promises

SHORT LEAD TIMES

IMI prides itself on having the shortest lead times in the industry. We can make your product within 8 weeks or less. We hold local inventory of the most popular styles of our **glass shower enclosures**, as well as our **solid surface shower bases**, which allows us to meet quick renovation timelines.

COST EFFICIENT

IMI's price point is the most competitive in the industry. With our proprietary filler dust, we have a more durable and flexible product, which limits your needs for replacement product, and increases efficiency in installation.

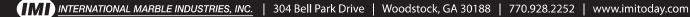
High Quality Product Mix + Economical Pricing = COST EFFICIENT or VALUE

LARGE/FAST DELIVERIES

IMI delivers its products anywhere in the Continental US, North America, the Caribbean, and Canada. We manufacture in truckloads, and can produce a few hotels a day out of our plant in Woodstock, GA.

MADE IN THE USA

IMI's **cast marble products** are made in the USA. We use only the best raw materials, and latest in automated casting technology. Our proprietary mix of filler improves durability and flexibility, which is a real plus for installers and owners.



What is Cultured Marble?

Cultured Marble is a precise blend of polyester resin, catalyst, material fillers and pigments that is thoroughly mixed and placed into open molds that have been coated with a clear gel coat. The gel coat is specially formulated to produce a tough, durable, transparent surface resistant to in service wear. IMI manufactures a unique range of colors, patterns, and veining.

The chemical reaction initiated by the catalyst causes the resin to polymerize and harden, bonding the entire matrix together in a hard, strong mass. After several hours of chemical curing, IMI products are removed from the molds and trimmed, ground, polished and inspected for quality control. IMI products are then ready for shipment and/or installation.

Cultured Marble is a manufactured product, and like natural marble, granite, etc., varies in shade and color. Other products such as carpet, wallpaper, and vinyl tile vary each time they are manufactured. Manufacturers refer to each "run" as a "dye lot."

The Advantages of Cultured Marble

- Beauty Elegant, luxurious appearance.
- Durability High strength, resistant to denting, chipping, abrasion and staining (with normal use and proper maintenance).
- Lower Cost The casting process enables the manufacturer to produce cultured marble substantially lower than guarried marble.
- Water and Mildew Resistant Silicone is used to seal the seams, and it is much less likely to leak or mildew than ceramic tile installations that use porous grout.

What Cultured Marble Products are Manufactured By IMI?

- 1. Shower Bases (Standard and Custom)
- 2. Tub Surrounds
- 3. Shower Surrounds
- 4. Window Sills
- 5. Accessories (Soap Dishes, Foot Rests, Trim, etc.)

Care and Maintenance of Cultured Marble

Because of the hard gel-coat surface and non-porous surfaces, it resists staining. Care is very simple. Routine cleaning with a soft sponge or cloth or non-abrasive aerosol foam cleaner is all that is normally needed to give many years of trouble-free service. Harsh abrasive cleaners are not required nor recommended.





Typical Delivery Methods

Full Truckload Flatbead Trailer or 53' Van

After IMI has produced your order and it is ready for shipment, unless otherwise specified, the material will be placed and shipped via a dedicated flatbed trailer or a 53' van. The order then ships FOB Woodstock, GA direct to the designated location.

A flatbed trailer is typically utilized for large Wall Surround orders while a 53' van is necessary for large Shower Base orders. For larger flatbed trailer deliveries, a forklift with a minimum lift capacity of 5000 lbs and forks at least 72" in length is required. A forklift as well as a pallet jack will be necessary for materials delivered in a 53' van.

Specifications 53' Closed Trailer:

Inside Length 52' 3"
Door Width 8' 2"
Door Height 8' 7"
Inside Width 8' 2"
Max Weight 44K lbs



Ex: 53' Van



Ex: Typical flatbed trailer

Contact name and phone number is required at the job site prior to shipping.

Note: If liftgate is needed or appointment is required, additional rates and transit days may apply.

Less Than Truckload (LTL) LTL Carrier

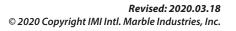
After IMI has produced your order and it is ready for shipment, it will ship LTL (Less than a truckload).

As a rule, these shipments are sent in a 53'Van and will be stopped, unloaded and reloaded at several terminals before it arrives at the designated location. The typical transit time is 2-4 business days. While shipping LTL doesn't cost as much as shipping partial, there is a greater opportunity for damage to the product while en route. IMI will crate and package to ensure the safest delivery.

Rates for an LTL shipments are based on the origin and destination, weight and the product being shipped. Removing the product will require a pallet jack and a forklift with a minimum lift capacity of 5000 lbs. and forks at least 72" in length.



LTL Carrier





AT IMI WE TAKE CRATING SERIOUSLY!

We start with pre built components designed around an engineered crate supplied to us by a multibillion dollar crate and pallet manufacturer.

Then we put the components together to assure maximum strength for transportation to promote damage free delivery of your products.





Final results: safely strapped onto a flatbed for delivery to the job site.



Trust us: paying for the extra crating cost will keep your job on schedule (no waiting for replacement materials) and your costs in check (minimize the extra freight)

Thank you for considering IMI to be part of another successful project!



Shower Base Reference Guide

Shower Base Size	Drain Location	DRAIN TYPE	Product #	
36x34	Offset	Traditional	SB36x34-OD-LC	
36x36	Center	Traditional	SB36x36-SSB-LC	
36x48	Center	Traditional	SB36x48-SSB-LC	
38x38	Center	Traditional	SB38x38-TB-LC	
40×40	LH/RH Rear Corner Offset Drain	Traditional	SB40x40-RCOD-xH-LC	
42x36	Center	Traditional	SB42x36-SSB-LC	
42x42	Center	Traditional	SB42x42-SSB-LC	
48x32	Center	Traditional	SB48x32-SSB-LC	
48x34	Center	Traditional	SB48x34-SSB-LC	
48x36	Center	Traditional	SB48x36-SSB-LC	
48x36	LH/RH Rear Corner Offset Drain	10" Traditional	SB48x36-10RCOD-xH-LC	
48x36	LH/RH	4" Trench	SB48x36-4TD-xH-LC	
48x42	Center	Traditional	SB48x42-SSB-LC	
48x48	Center	Traditional	SB48x48-SSB-LC	
54x34	Center	Traditional	SB54x34-SSB-LC	
54x34	LH/RH	8.5" Trench	SB54x34-8.5TD-xH-LC	
60x30	Center	Traditional	SB60x30-SSB-LC	
60x30	LH/RH Offset Drain	8.5" Traditional	SB60x30-8.5OD-xH-LC	
60x30	LH/RH	8" Trench	SB60x30-8TD-xH-LC	
60x30 Low Profile	LH/RH	8" Trench	SB60x30-LP-8TD-xH-LC	
60x30-36 Curved Front	LH/RH	8.5" Traditional	SB60x30-36-CF-LC	
60x32	Center Rear Offset Drain	Traditional	SB60x32-CROSD-LC	
60×32	LH/RH	4" Trench	SB60x32-4TD-xH-LC	
60x32	LH/RH	8.5" Trench	SB60x32-8.5TD-xH-LC	
60x32	LH/RH	7.5" Traditional	SB60x32-7.5SSB-xH-LC	
60x32	Center	Traditional	SB60x32-SSB-LC	
60x32	LH/RH	5.5" Traditional	SB60x32-5.5SSB-xH-LC	
60x32 Low profile	LH/RH	8" Traditional	SB60x32-LP8-xH-LC	
60x32 Low profile	LH/RH	8" Trench	SB60x32-LP-8TD-xH-LC	
60x34	Center	Traditional	SB60x34-SSB-LC	
60x34	LH/RH	4" Trench	SB60x34-4TD-xH-LC	
60x34	LH/RH	8" Trench	SB60x34-8TD-xH-LC	
60x36	LH/RH	16.5" Traditional	SB60x36-16.5OD-xH-LC	
60x36	LH/RH	3.5" Trench	SB60x36-3.5TD-xH-LC	
60x36	LH/RH	8" Trench	SB60x36-8TD-xH-LC	
60×36	Center	Traditional	SB60x36-SSB-LC	
60x36	LH/RH	Rear Corner Offset Drain Traditional	SB60x36-10RCOD-xH-LC	
60x42	LH/RH	Traditional	SB60x42-SSB-xH-LC	
62x31 ADA	Center	Traditional	SB-RI-ADA-LC	
62x36 ADA	Back or Front Drain	6" Trench	SB62x36-RI-6TD-LC	
66x34	LH/RH	3.5" Trench	SB66x34-3.5TD-xH-LC	
66x36	LH/RH	8" Trench	SB66x36-8TD-xH-LC	
72x34	LH/RH	4" Trench	SB72x34-4TD-xH-LC	
Adjustable Shower Base	Custom Location	Trench	SB-ADJ-CUSTOM-TD	
Custom	Custom Location	Traditional	SB-CUSTOM-LC	

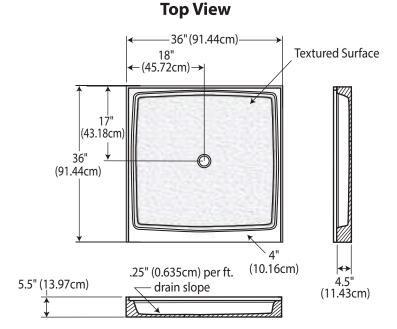


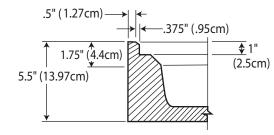




36" x 36" Standard Shower Base

Est. Weight: ~100 lbs (45kg) IMI LiteCast™





Suggested Drains:



Solvent Weld type fitting similar to Oatey Part No. 42097



Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Note: Base dimensions may vary +/- 1/8"

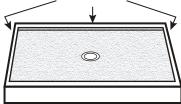
* Also available in IMI ProCast™

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

SB36x36-SSB-LC **TECHNICAL SPECIFICATIONS**

Front View

Integral Flange: Back and Sides



Standard Features:

- 4" (10cm) Wide threshold
- Solid one-piece construction
- Pre-leveled, rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- "Grout-free" and non-porous
- Stain resistant and easy to clean
- Waterproof and leakproof



Typical CSI Codes: 22 42 23 (Div 22)

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Drain Details: (U.S.)

4.25" (10.8cm)

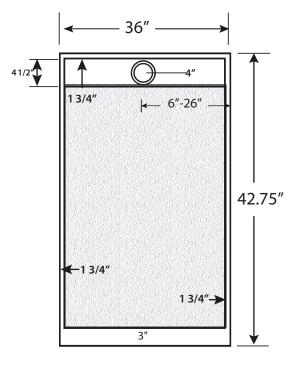
3.25" (8.25cm)

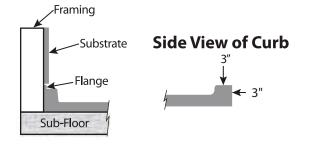


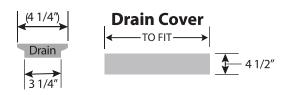


36"x 42 3/4"- 4" Trench Drain

SB36x42.75-4TD-LC TECHNICAL SPECIFICATIONS







Note: Base dimensions may vary +/- 1/8"

* Also available in IMI ProCast™

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

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Standard Features:

- Solid one-piece construction
- Pre-leveled rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- Textured non-slip finish
- Abrasion resistant gel coat surface
- Stainless steel trench drain cover

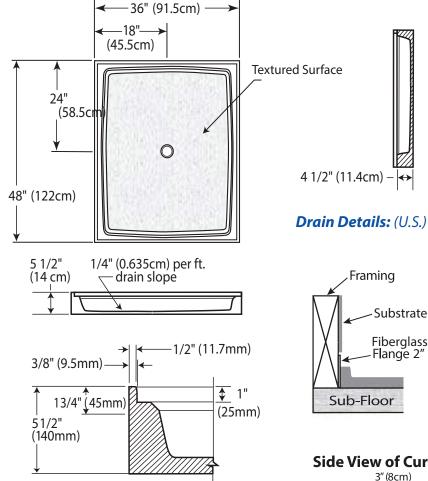
Specifications:

- Size:
- 36" x 43" Size
- Drain Location: Center of drain measures
 - 4" from side of pan
 - 6-26" from backwall
- Flange:
- Fiberglass 4 1/2" width
- Trench:
- Suggested Drains:
 - Solvent Weld type fitting similar to Oatey Part No. 42097
 - Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

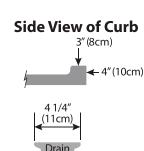




Est. Weight: 72 lbs (32.7 kg) IMI LiteCast™







3 1/4" (8.25cm)

Substrate

Fiberglass

Flange 2'



4" (10.2cm) Wide threshold

- Solid one-piece construction
- Pre-leveled, rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- "Grout-free" and non-porous
- Stain resistant and easy to clean
- Waterproof and leakproof
- Integral flange

Specifications:

- Size: 36 x 48" Size (91cm x 122cm)
- Drain Location: Center of drain measures 24" (61cm) from backwall)

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Note: Base dimensions may vary +/- 1/8"

* Also available in IMI ProCast™

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

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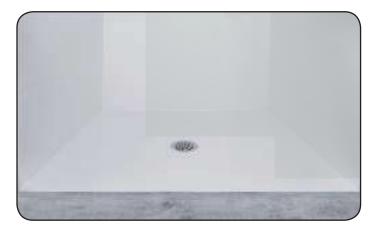
TECHNICAL SPECIFICATIONS





Transfer Shower Base

Technical Specifications CSI Code 22 42 23



Standard Features:

- Solid one-piece construction
- Abrasion resistant gel coat surface
- Extremely sanitary
- Mold or mildew resistant
- Textured non-slip finish
- Pre-leveled rests on sub floor
- 10 year limited warranty against manufacturing defects

Specifications:

- Size:
- Drain Location: • Flange:
- Center

38" x 38"

- Fiberglass on side and back walls
- Weight:
- ~ 63 lbs. Solid White SW-304
- Available colors:

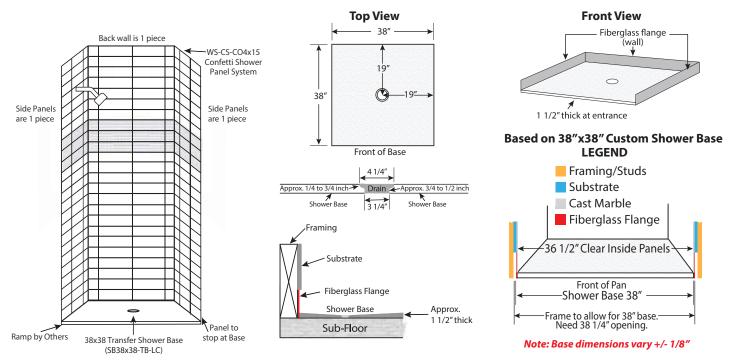
Standards and Ratings:

- ANSI Z124.1.2
- Meets IAPMO requirements
- ASTM 1028-06 coefficient of friction test (minimum rating of .67)

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Drain NOT included



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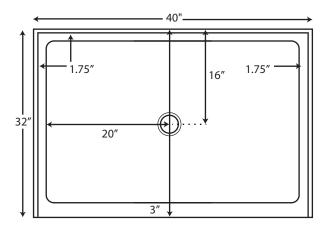
SB-TB-ADA-LC

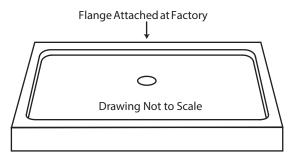




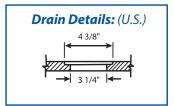
40" x 32" Shower Base w/Center Drain

Est. Weight: 190 lbs (84.37 kg) IMI LiteCast™

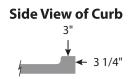




Integral 3" Wide Curb







NOTE: Base dimensions may vary +/- 1/8"

Drain not included.

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

SB40x32-SSB-LC

TECHNICAL SPECIFICATIONS

Specifications:

- Size: 40" x 32"
- Drain: Center
- Drain Opening: 3.25" Hole Width
- Curb: Integral 3" x 3.25" High
- Flange: Attached at Factory
- Solid One-Piece Construction
- Pre-Leveled, Rests on Subfloor
- Mold and Mildew Resistant
- Bacteria Resistant
- "Grout-Free" and Non-Porous
- Stain Resistant and Easy to Clean
- Water Proof and Leak Proof

Standards & Ratings:

ANSI Z124.1.2 - 2005 Tested by NAHB

ASTM 1028-96 -Coefficient of friction test (minimum rating of .67)

Suggested Drains:

ANSI Z124.1.2 - 2005 Tested by NAHB

ASTM 1028-96 -Coefficient of friction test (minimum rating of .67)

Typical CSI Codes: 22 42 23 (Div 22)

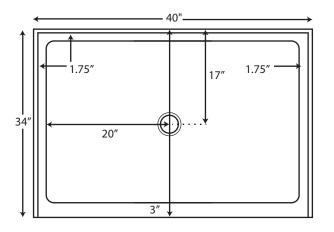


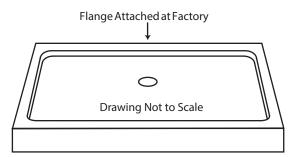




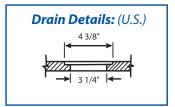
40" x 34" Shower Base w/Center Drain

Est. Weight: 190 lbs (84.37 kg) IMI LiteCast™

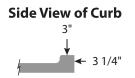




Integral 3" Wide Curb







NOTE: Base dimensions may vary +/- 1/8"

Drain not included.

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

SB40x34-SSB-LC

TECHNICAL SPECIFICATIONS

Speciÿcations:

- Size: 40" x 34"
 - Drain: Center
 - Drain Opening: 3.25" Hole Width
- Curb: Integral 3" x 3.25" High
- Flange: Attached at Factory
- Solid One-Piece Construction
- Pre-Leveled, Rests on Subfloor
- Mold and Mildew Resistant
- Bacteria Resistant
- "Grout-Free" and Non-Porous
- Stain Resistant and Easy to Clean
- Water Proof and Leak Proof

Standards & Ratings:

ANSI Z124.1.2 - 2005 Tested by NAHB

ASTM 1028-96 -Coefficient of friction test (minimum rating of .67)

Suggested Drains:

ANSI Z124.1.2 - 2005 Tested by NAHB

ASTM 1028-96 -Coefficient of friction test (minimum rating of .67)

Typical CSI Codes: 22 42 23 (Div 22)

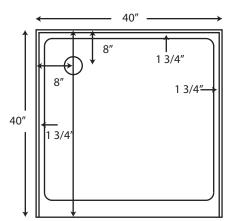


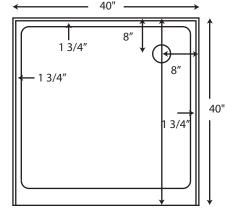


40" x 40" Shower Base w/ LH or RH Drain

SB40x40-RCOD-xH-LC

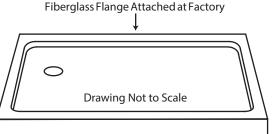
TECHNICAL SPECIFICATIONS



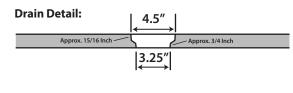


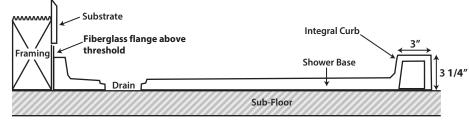
Note: Drain opening is NOT a standard drain opening. This base can only be used with the Winglts Vortex Shower Drain pictured below.





Integral 3 1/4" Curb Left Hand Drain Shown. Left & Right Hand Drain Available





Drain not included. Finished product dimensions may vary +/- 1/8" from drawing.

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

All products made of cultured marble, also known as MasterCast

Specifications:

- Available in Left Hand and Right
 Hand Version
- Size: 40" x 40"
- Drain: Corner Winglt
- Drain Opening: 4.5" Hole Width
- Curb: Integral 3" x 3 1/4" High
- Flange: Fiberglass
 Attached at Factory
- Solid One-Piece Construction
- Pre-Leveled, Rests on Subfloor
- Mold and Mildew Resistant
- Bacteria Resistant
- "Grout-Free" and Non-Porous
- Stain Resistant and Easy to Clean
- Water Proof and Leak Proof

Standards & Ratings:

ANSI Z124.1.2 - 2005 Tested by NAHB

ASTM 1028-96 -Coefficient of friction test (minimum rating of .67)

Drain available from Winglts Winglt model #WVSD2

Typical CSI Codes: 22 42 23 (Div 22) Revised: 2020.03.18 © 2020 Copyright IMI Intl. Marble Industries, Inc.



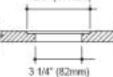


SB42x36-SSB-LC

42" x 36" Standard Shower Base

Est. Weight: 58 lbs (26.3 kg) IMI LiteCast™

42" (106.5cm) -21" (53.cm) -17" (43cm) -36" (91.5cm) -36" (91.5cm) -4 1/2" (11.4cm) -4 1/2" (11.4cm) -5 1/2" (14cm) -5



Recommended drains that will fit custom shower bases:



Solvent Weld type fitting similar to Oatey Part No. 42097



Compression type "No-Caulk" fitting similar to Oatey Part No.42099

Note: Base dimensions vary by +/- 1/8"

* Also available in IMI ProCast™

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

Revised: 2020.03.18 © 2020 Copyright IMI Intl. Marble Industries, Inc.

TECHNICAL SPECIFICATIONS

Standard Features:

- 4" (10.2 cm) wide threshold
- Solid one-piece construction
- Pre-leveled rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- "Grout-free" and non-porous
- Stain resistant and easy to clean
- Waterproof and leakproof
- Integral flange





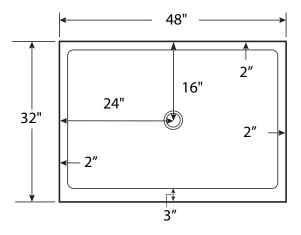


IMI LiteCast™

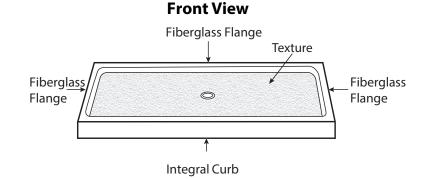


TECHNICAL SPECIFICATIONS

SB48x32-SSB-LC



Top View



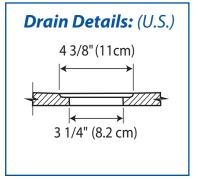
Recommended drains that will fit custom shower bases:

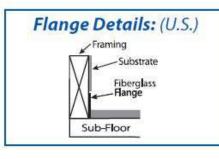


Solvent Weld type fitting similar to Oatey Part No. 42097



Compression type "No-Caulk" fitting similar to Oatey Part No. 42099





Standard Features:

- 3" wide curb, 2 3/4" tall curb
- Flange: Fiberglass
- Solid One-Piece Construction
- Pre-leveled, rests on subfloor
- Mold and mildew Resistant
- Bacteria Resistant
- "Grout free" and non-porous
- Stain resistant and easy to clean
- Waterproof and Leakproof Drain NOT included

Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22) Born On: 2019.11.01 | Revised: 2020.03.18 © 2020 Copyright IMI Intl. Marble Industries, Inc.



Textured Surface

4 1/2"-|↔

1/2" (11.7mm)

\$ 1"

(25mm)

Flange Details:(U.S.)

3/8" (9.5mm)

51/2" (140mm)

13/4" (45mm)

48" x 34" Standard Shower Base

48" (122cm)

Est. Weight: 85 lbs (44 kg) IMI LiteCast™

15 1/2"

34"

Side View of Curb

3″ (8cm)

← 4″ (10cm

24"

1/4" (0.635cm) per ft. drain slope

Drain Details:(U.S.)

4 3/8" (111mm)

3 1/4" (82mm)



SB48x34-SSB-LC **TECHNICAL SPECIFICATIONS**

Standard Features:

- 4" (10cm) Wide threshold
- Solid one-piece construction
- Pre-leveled, rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- "Grout-free" and non-porous
- Stain resistant and easy to clean
- Waterproof and leakproof

Specifications:

- Size:
- 48" x 34" Size (122cm x 91cm)
- Drain Location: Center of drain measures 24" from backwall)

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099



NOTE: Base dimensions may vary +/- 1/8"

* Also available in IMISolidCast™

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)





36″

Cast Marble Solutions for Your Showers

48" x 36" - 4" Trench Drain LH or RH

1 3/4"

1 3/4"-

6"-26"

(2.5cm)

 \leftrightarrow 41/2

Side View of Curb

*

36″

3 1/4"

- 4 1/2"

Top View - Left Drain

48"

3″

Top View - Right Drain 48″-

3"

6"-26"

(2.5cm)

↑ 1 3/4″

← 1 3/4"

Framing

Sub-Floor

4 1/4"

Drain

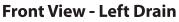
3 1/4"

Substrate

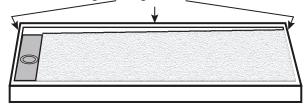
Flange



SB48x36-4TD-xH-LC **TECHNICAL SPECIFICATIONS**

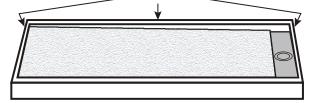


Fiberglass flange: Back and Sides



Front View - Right Drain

Fiberglass flange: Back and Sides



Standard Features:

- Solid one-piece construction
- Pre-leveled rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- Textured non-slip finish
- Abrasion resistant gel coat surface
- Stainless steel trench drain cover

Specifications:

- Size:
- 48" x 36" Size
- Drain Location:
 - Center of drain measures 4" from side of pan 6-26" from backwall
- Flange:
- **Fiberglass** 4 1/2" width

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Note: Base dimensions may vary +/- 1/8"

* Also available in IMI ProCast™

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

Revised: 2020.03.18 © 2020 Copyright IMI Intl. Marble Industries, Inc.



- Trench:

Drain Cover

TO FIT-





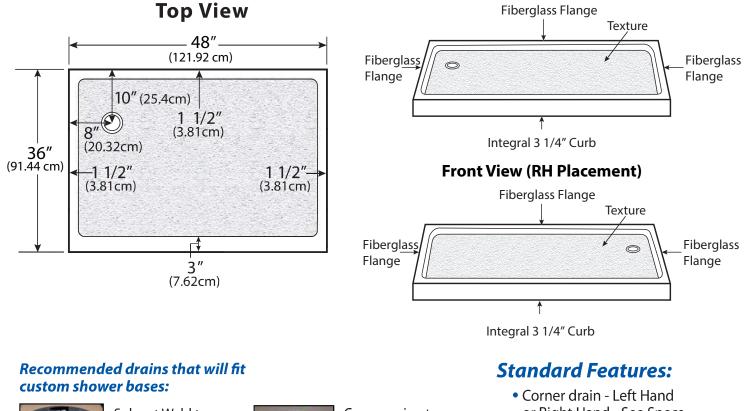
48" x 36" Rear Corner Offset Drain LH or RH

SB48x36-10RCOD-xH-LC

Est. Weight: 100 lbs (45 kg) IMI LiteCast™

TECHNICAL SPECIFICATIONS

Front View (LH Placement)

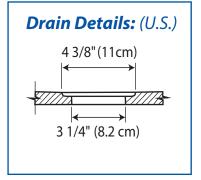




Solvent Weld type fitting similar to Oatey Part No. 42097



Compression type "No-Caulk" fitting similar to Oatey Part No. 42099



Flange Details: (U.S.) Framing Substrate iberglass lange Sub-Floor

- or Right Hand See Specs
- 3" x 4" Integral Curb & Flange
- 3" (7.6 cm) Wide thresholds on front
- Solid one-piece construction
- Pre-leveled, rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- "Grout-free" and non-porous
- Stain resistant and easy to clean
- Waterproof and leakproof
- Drain NOT included

Typical CSI Codes: 22 42 23 (Div 22)

Revised: 2020.03.18 © 2020 Copyright IMI Intl. Marble Industries, Inc.

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ



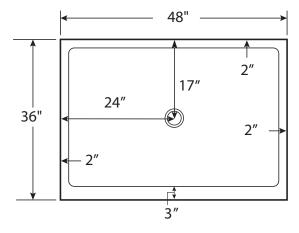




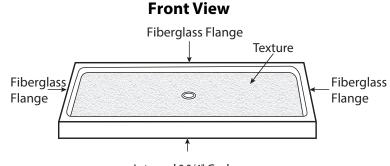
SB48x36-SSB-LC

Est. Weight: 100 lbs (45 kg) IMI LiteCast™

TECHNICAL SPECIFICATIONS



Top View





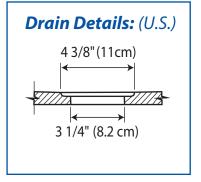
Recommended drains that will fit custom shower bases:

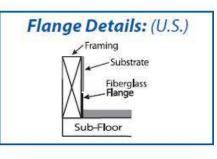


Solvent Weld type fitting similar to Oatey Part No. 42097



Compression type "No-Caulk" fitting similar to Oatey Part No. 42099





Standard Features:

- 3" wide curb, 2 3/4" tall curb
- Flange: Fiberglass
- Solid One-Piece Construction
- Pre-leveled, rests on subfloor
- Mold and mildew Resistant
- **Bacteria Resistant**
- "Grout free" and non-porous
- Stain resistant and easy to clean
- Waterproof and Leakproof
- Drain NOT included

Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)



48" x 48" Standard Shower Base

Est. Weight: 100 lbs (45kg) IMI LiteCast™



SB48x48-SSB-LC TECHNICAL SPECIFICATIONS

Standard Features:

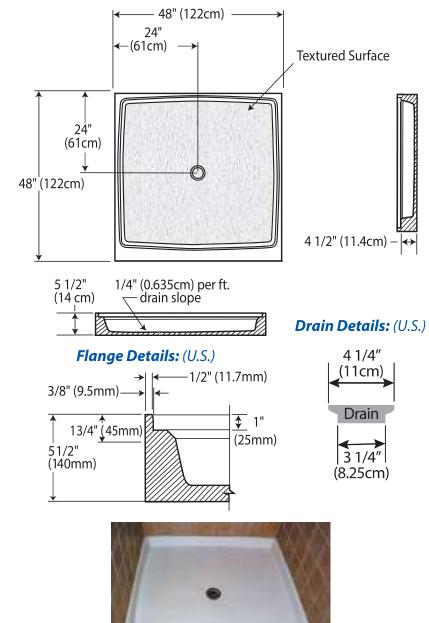
- 4" (10cm) Wide threshold
- Solid one-piece construction
- Pre-leveled, rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- "Grout-free" and non-porous
- Stain resistant and easy to clean
- Waterproof and leakproof
- Integral flange

Specifications:

- Size: 48" x 48" Size (122cm x 122cm)
- Drain Location: Center of drain measures 24" (61cm) from backwall)

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099



Note: Base dimensions may vary +/- 1/8"

* Also available in IMI ProCast™

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

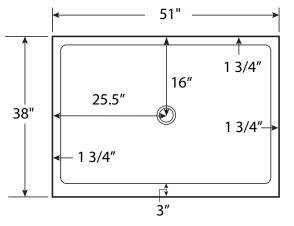


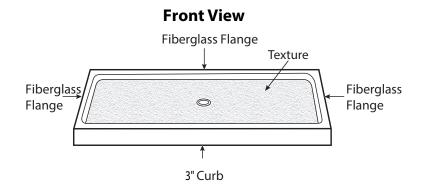


51" x 38" Standard Center Drain Shower Base

SB51X38-SSB-LC

TECHNICAL SPECIFICATIONS





Recommended drains that will fit custom shower bases:



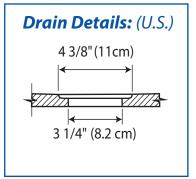
Solvent Weld type fitting similar to Oatey Part No. 42097

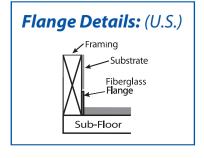


Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Standard Features:

- Solid, one-piece construction
- Pre-leveled, rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- Textured, non-slip finish
- Abrasion resistant gelcoat surface





Specifications:

- Size: 51" x 38"
- Drain Location: Centered in Base
- Flange:
- Fiberglass

Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

Born on: 2019.11.22 | Revised: 2020.03.18 © 2020 Copyright IMI Intl. Marble Industries, Inc.

Top View

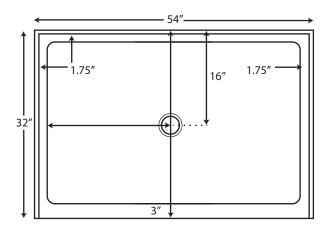
INTERNATIONAL MARBLE INDUSTRIES, INC. | 304 Bell Park Drive | Woodstock, GA 30188 | 770.928.2252 | www.IMItoday.com

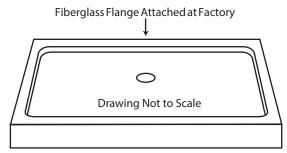




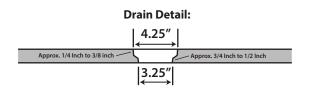
54" x 32" Shower Base w/Center Drain

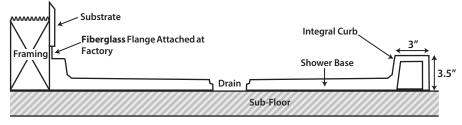
Est. Weight: 190 lbs (84.37 kg) IMI LiteCast™





Integral 4" Curb





SB54x32-SSB-LC

TECHNICAL SPECIFICATIONS

Specifications:

- Size: 54" x 32"
- Drain: Center
- Drain Opening: 3.25" Hole Width
- Curb: Integral 3" x 4" High
- Flange: Flange Attached at Factory
- Solid One-Piece Construction
- Pre-Leveled, Rests on Subfloor
- Mold and Mildew Resistant
- Bacteria Resistant
- "Grout-Free" and Non-Porous
- Stain Resistant and Easy to Clean
- Water Proof and Leak Proof

Standards & Ratings:

ANSI Z124.1.2 - 2005 Tested by NAHB

ASTM 1028-96 -Coefficient of friction test (minimum rating of .67)

Suggested Drains:

ANSI Z124.1.2 - 2005 Tested by NAHB

ASTM 1028-96 -Coefficient of friction test (minimum rating of .67)

Drain not included.

NOTE: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)





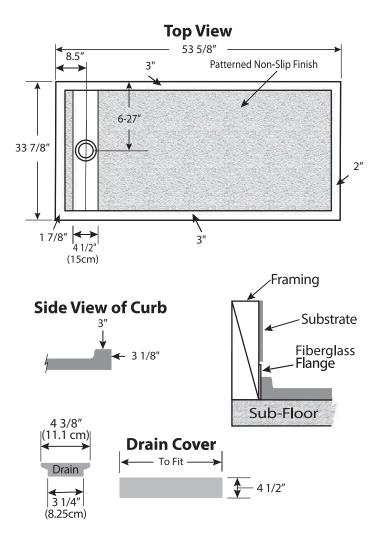


54" x 34"- 8.5" Universal Trench Drain

SB-54x34-8.5TD-XH-LC

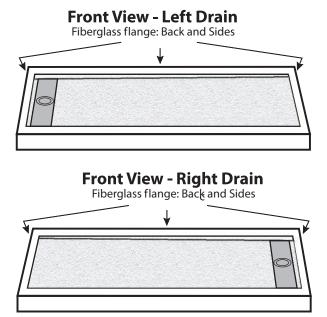
Est. Weight: 155 lbs (79 kg) IMI LiteCast™

Shower Bases TECHNICAL SPECIFICATIONS



Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099



Standard Features:

- Solid one-piece construction
- Pre-leveled rests on sub floor
- Mold and mildew resistant
- Bacteria resistant
- Textured non-slip finish
- Abrasian resistant gelcoat surface
- Stainless steel trench drain cover

Specifications:

- Size: 54" x 34" Size
- Drain Location: Center of drain measures

Fiberglass

- 8.5" from side of pan
- 6-27" from backwall
- Flange:
- Trench: 4 1/2" width

Note: Base dimensions may vary +/- 1/8"

* Also available in IMI ProCast™

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

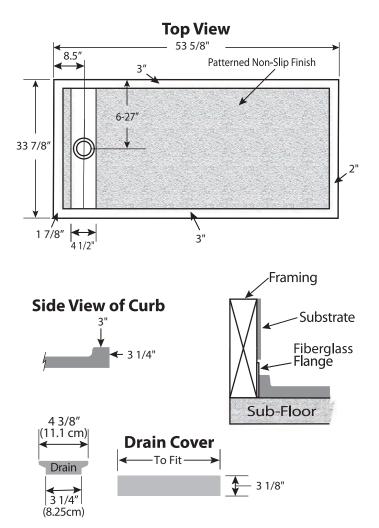


54" x 34"- 8.5" Trench Drain LH & RH

SB-54x34-8.5TD-XH-LC

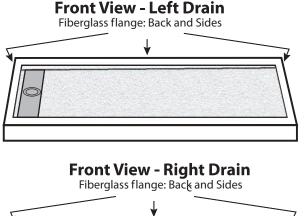
Est. Weight: 155 lbs (79 kg) IMI LiteCast™

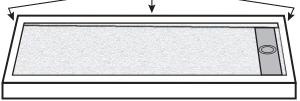




Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099





Standard Features:

- Solid one-piece construction
- Pre-leveled rests on sub floor
- Mold and mildew resistant
- Bacteria resistant
- Textured non-slip finish
- Abrasian resistant gelcoat surface
- Stainless steel trench drain cover

Specifications:

- Size: 54" x 34" Size
- Drain Location: Center of drain measures

Fiberglass

- 8.5" from side of pan
- 6-27" from backwall
- Flange:
- Trench: 4 1/2" width

Note: Base dimensions may vary +/- 1/8"

* Also available in IMI ProCast™

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

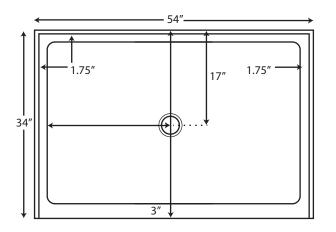
Typical CSI Codes: 22 42 23 (Div 22)

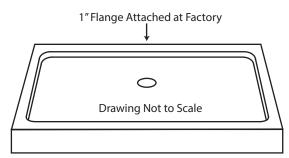




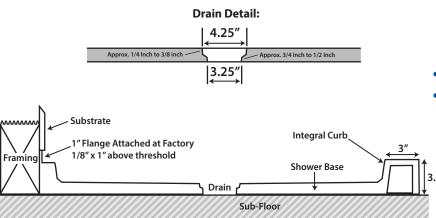
54" x 34" Shower Base w/Center Drain

Est. Weight: 190 lbs (84.37 kg) IMI LiteCast™





Integral 4" Curb



Drain not included. Finished product dimensions may vary +/- 1/8" from drawing.

SB54x34-SSB-LC

TECHNICAL SPECIFICATIONS

Speciÿcations:

- Size: 54" x 34"
- Drain: Center
- Drain Opening: 3.25" Hole Width
- Curb: Integral 3" x 4" High
- Flange: 1" Flange Attached at Factory
- Solid One-Peice Construction
- Pre-Leveled, Rests on Subfloor
- Mold and Mildew Resistant
- Bacteria Resistant
- "Grout-Free" and Non-Porous
- Stain Resistant and Easy to Clean
- Water Proof and Leak Proof

Standards & Ratings:

ANSI Z124.1.2

- 2005 Tested by NAHB

ASTM 1028-96 -Coefficient of friction test (minimum rating of .67)

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

NOTE: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)



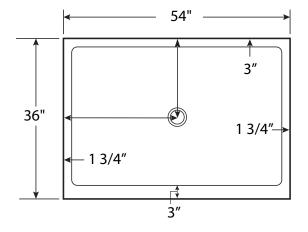




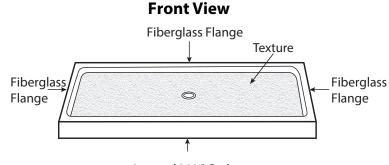
54" x 36" Standard Center Drain Shower Base

SB54X36-SSB-LC

TECHNICAL SPECIFICATIONS



Top View



Integral 2 3/4" Curb

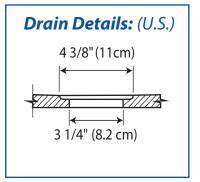
Recommended drains that will fit custom shower bases:



Solvent Weld type fitting similar to Oatey Part No. 42097

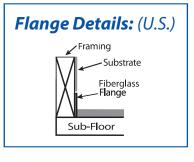


Compression type "No-Caulk" fitting similar to Oatey Part No. 42099



Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ



Standard Features:

- Solid, one-piece construction
- Pre-leveled, rests on subfloor •
- Mold and mildew resistant
- **Bacteria Resistant**
- Textured, non-slip finish •
- Abrasion resistant gelcoat surface
- Stainless steel trench cover

Specifications:

- 54" x 36" • Size:
- Drain Location:
- Flange:
- Centered in Base Fiberglass

Typical CSI Codes: 22 42 23 (Div 22)

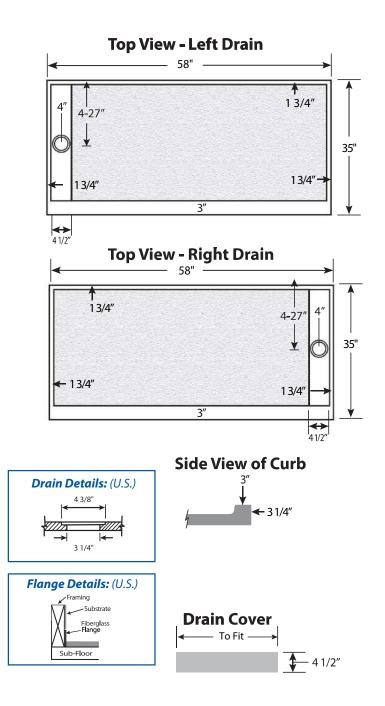






58" x 35"- 4" Trench Drain LH or RH Shower Base

SB-58x35-4TD-xH-LC TECHNICAL SPECIFICATIONS

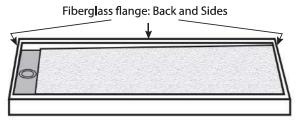


Note: Base dimensions may vary +/- 1/8"

* Also available in IMI ProCast™

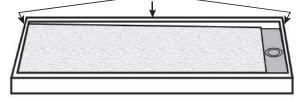
Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Front View - Left Drain



Front View - Right Drain

Fiberglass flange: Back and Sides



Standard Features:

- Solid one-piece construction
- Pre-leveled rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- Textured non-slip finish
- Abrasion resistant gel coat surface
- Stainless steel trench drain cover

Specifications:

- Size
- 58"x35" Size

Fiberglass

- Drain Location:
- Center of drain measures 4" from side of pan 4-27" from backwall
- Flange:Trench:
- 4 1/2" width

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Typical CSI Codes: 22 42 23 (Div 22)



60"x 30"-36"Curved Front Shower Base



SB60X30-36-CF-SC

Technical Specifications CSI Code 22 42 23



Specifications:

- Size:
- Drain Location:
- Drain Opening:
- Curb:
- Flange:Weight:

30"- 36"x 60" 8 1/2" from side wall 3 1/4" hole width Integral - 4" h x 3 1/2" w Integral ~ 210 lbs.

Standards and Ratings:

- ANSI Z124.1.2
- Meets IAPMO requirements
- ASTM 1028-06 coefficient of friction test (minimum rating of .67)

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099
 Drain NOT included

Standard Features:

- Solid one-piece construction
- Abrasion resistant gel coat surface
 Pre-lev
- Extremely sanitary
- Mold or mildew resistant
- Textured non-slip finish
- Pre-leveled rests on sub floor 10 year limited warranty against
- manufacturing defects

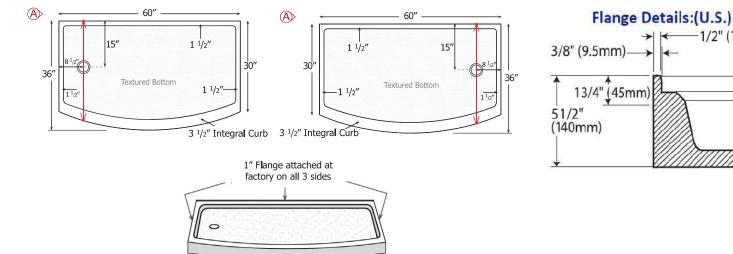
4 1/4″ →
🗡 🛛 Drain 🗲
3 1/4"

1/2" (11.7mm)

\$

1"

(25mm)





Typical CSI Codes: 22 42 23 (Div 22)

Note: Base dimensions may vary +/- 1/8"

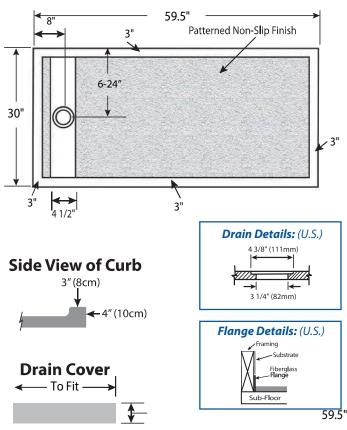




60" x 30"-8" Trench Drain LH or RH Shower Base SB60x30-8TD-XH-LC

Est. Weight: 160 lbs (72 kg) IMI LiteCast™

TECHNICAL SPECIFICATIONS



Note: pan dimensions vary +/- 1/8"

Suggested Drains:

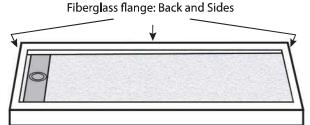


Solvent Weld type fitting similar to Oatey Part No. 42097

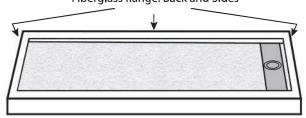


Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Front View - Left Drain



Front View - Right Drain Fiberglass flange: Back and Sides



Standard Features:

- Solid one-piece construction
- Pre-leveled rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- Textured non-slip finish
- Abrasian resistant gelcoat surface
- Stainless steel trench drain cover

Specifications:

- Size:
- Drain Location:
- 59.5" x 30"
- Center of drain measures
 - 8" from side of pan 6-24" from backwall
- Flange: • Trench:
- Fiberalass 4 1/2" width

Note: Base dimensions vary by +/- 1/8"

* Also available in IMI ProCast™

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

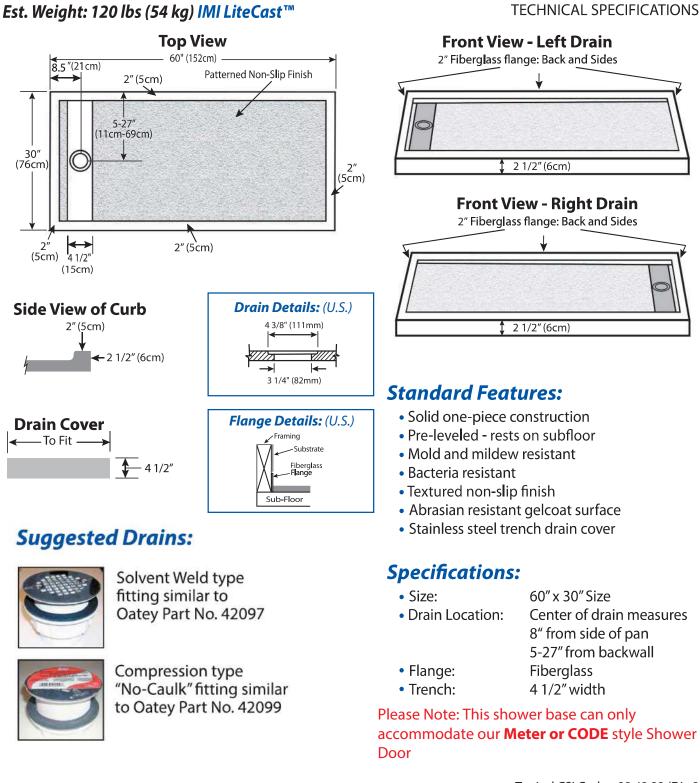
Typical CSI Codes: 22 42 23 (Div 22)







60" x 30"-8.5" Low Profile Trench Drain LH or RH Shower Base SB60x30-LP-8.5TD-XH-LC



Note: Base dimensions vary by +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

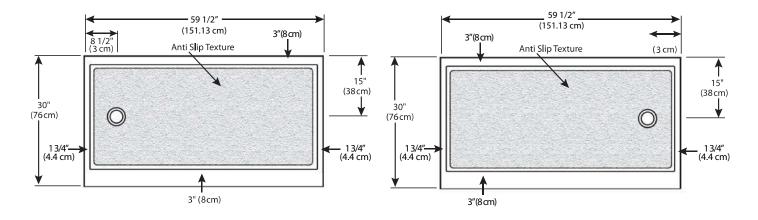




60" x 30" Shower Base with LH or RH Drain

Est. Weight: 140 lbs (64 kg) IMI LiteCast™

SB60x30-8.5OD-xH-LC TECHNICAL SPECIFICATIONS



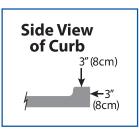
Suggested Drains:



Solvent Weld type fitting similar to Oatey Part No. 42097



Compression type "No-Caulk" fitting similar to Oatey Part No. 42099



Drain Details: (U.S.)



* Also available in IMI ProCast™

Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

Revised: 2020.03.18 © 2020 Copyright IMI Intl. Marble Industries, Inc.

Standard Features:

- Available in Left Hand and Right Hand version
- Designed for tub replacements
- Integral Curb
- 3" (8 cm) Wide thresholds on front
- Solid one-piece construction
- Pre-leveled, rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- "Grout-free" and non-porous
- Stain resistant and easy to clean
- Waterproof and leakproof
- Fiberglass Flange



14"

30″

Cast Marble Solutions for Your Showers

60" x 30" Center Drain Shower Base

Est. Weight: 100 lbs (87 kg) IMI LiteCast™



SB60x30-SSB-LC

Technical Specifications CSI Code 06 61 13 (Div 06)

Standard Features:

- Solid one-piece construction
- Pre-leveled, rests on subfloor
- Fiberglass Flange
- Mold and mildew resistant
- Bacteria resistant
- Textured non-slip finish
- Abrasion resistant gelcoat surface

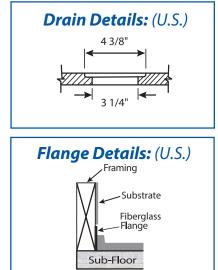
Specifications:

• Size:

← 4 1/2″

60" x 30" Size

• Drain Location: Center of drain measures 14"-30"



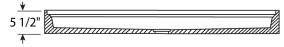
Note: Base dimensions vary by +/- 1/8" Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ Typical CSI Codes: 22 42 23 (Div 22)

Revised: 2020.03.18 © 2020 Copyright IMI Intl. Marble Industries, Inc.



INTERNATIONAL MARBLE INDUSTRIES, INC. | 304 Bell Park Drive | Woodstock, GA 30188 | 770.928.2252 | www.IMItoday.com

60" 30"-



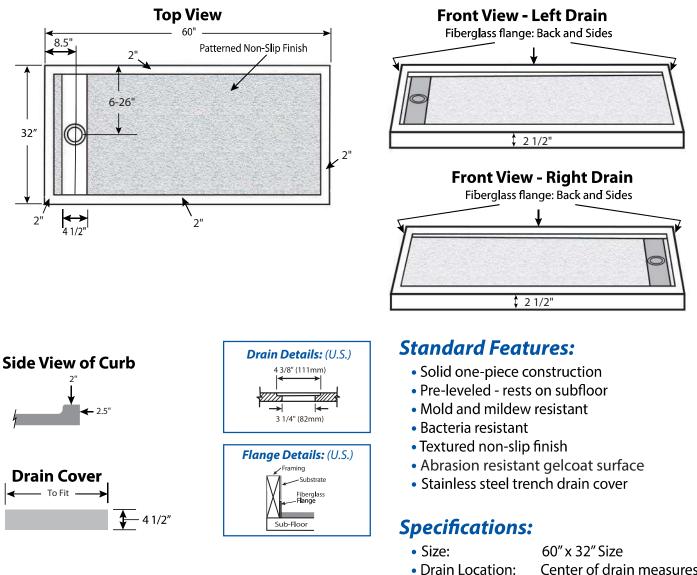




60" x 32"- 8.5" Low Trench Drain LH or RH Shower Base SB60X32-8.5TD-XH-LC

Est. Weight: 120 lbs (54 kg) IMI LiteCast™

TECHNICAL SPECIFICATIONS



Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

- - Center of drain measures
 - 8.5" from side of pan 6-26" from backwall
- Flange:
- Trench:

Fiberglass 4 1/2" width

Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)





Specifications:

• Standard: LiteCast

• Curb: 3" Height

Dimensions:

• Size: 60"x32"

• Flange: Fiberglass • Weight: +/- 155 lbs.

• Series: Rectangular Shower Bases

Construction: Cast Marble
 Drain Location: See Drawing

• Curb: 3"w x 3"h - Integral

• Weight: +/- 155 lbs.

• Flange: Fiberglass, attached at Factory

60"x 32" LH & RH Rear Corner Offset Shower Base





Standard Features:

- Solid one-piece construction
- Abrasion resistant gel coat surface
- Extremely sanitary
- Mold or mildew resistant
- Textured non-slip finish
- Pre-leveled rests on sub floor
- 10 year limited warranty against manufacturing defects

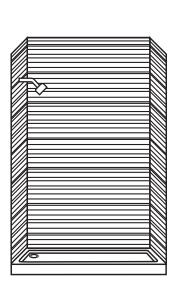
Standards and Ratings:

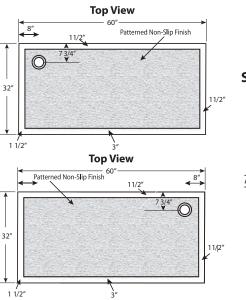
- ANSI Z124.1.2
- ASTM 1028-06 coefficient of friction test (minimum rating of .67)

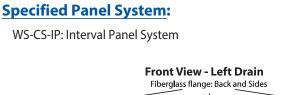
Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Drain NOT included



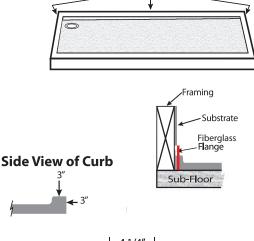


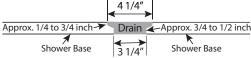


• Description: Solid One-Piece Construction Shower Base

Color: See Toilet and Bath Accessory Matrix for Color

• Drain Location: 8" from wet wall, 7 3/4" from back wall





Typical CSI Codes: 22 42 23 (Div 22)

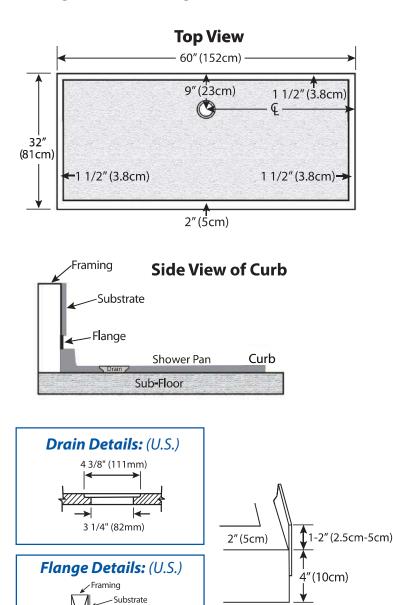


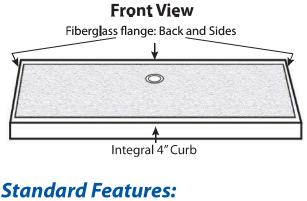


60"x32" Shower Base with Center Rear Off-Set Drain SB60x32-CROSD-LC

Est. Weight: 132 lbs (59 kg) IMI LiteCast™







- Solid one-piece construction
- Pre-leveled rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- Textured non-slip finish
- Abrasion resistant gel coat surface
- Seamless
- Rear Off-Set Center Drain
- Integral Curbs
- 2" (5cm) front curb width
- 4" (10cm) front curb height

Specifications:

- Size:
- 60″ x 32″ Size
- Drain Location:
- Rear off-set center of drain measures 9" (23cm) from backwall or pan Fiberglass
- Flange:

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Note: Drain not included

Note: Base dimensions may vary +/- 1/8"

Sub-Floor

Fiberglass

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

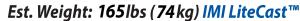
Typical CSI Codes: 22 42 23 (Div 22)

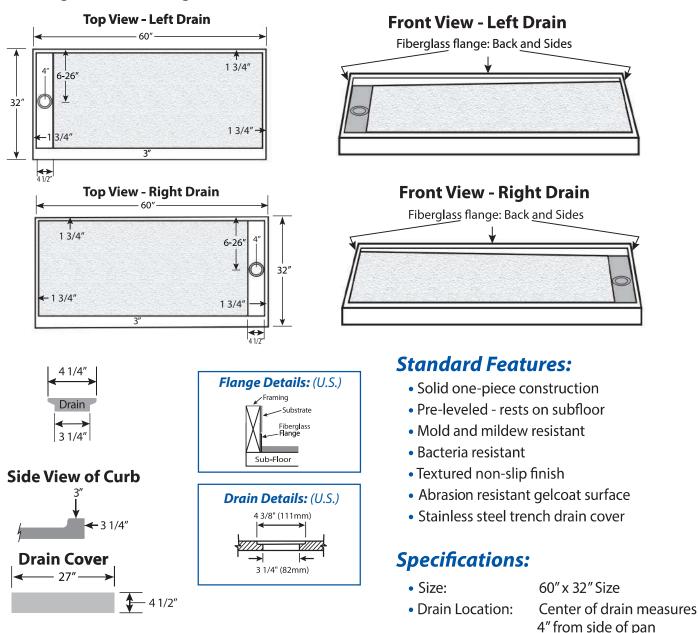




60" x 32"- 4" Trench Drain LH or RH Shower Base

SB60x32-4TD-XH-LC





Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey

* Also available in IMI ProCast™

Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

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6-26" from backwall

Fiberglass

4 1/2" width

• Flange:

• Trench:

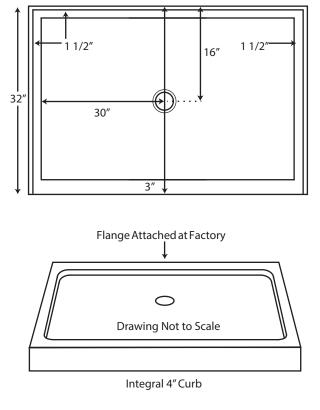


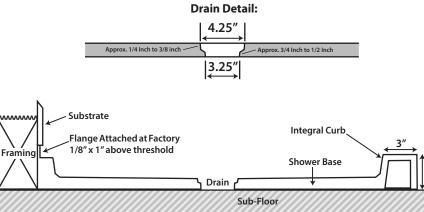
Cast Marble Solutions for Your Showers



60'

IMI LiteCast™





Drain not included. Finished product dimensions may vary +/- 1/8" from drawing.



SB60x32-SSB-LC

TECHNICAL SPECIFICATIONS

Specifications:

- Size: 60" x 32"
- Drain: Center
- Drain Opening: 3.25" Hole Width
- Curb: Integral 3" x 4" High
- Flange: Fiberglass, attached at factory
- Solid One-Peice Construction
- Pre-Leveled, Rests on Subfloor
- Mold and Mildew Resistant
- Bacteria Resistant
- "Grout-Free" and Non-Porous
- Stain Resistant and Easy to Clean
- Water Proof and Leak Proof

Standards & Ratings:

ANSI Z124.1.2 - 2005 Tested by NAHB

ASTM 1028-96 -Coefficient of friction test (minimum rating of .67)

Suggested Drains:

ANSI Z124.1.2 - 2005 Tested by NAHB

ASTM 1028-96 -Coefficient of friction test (minimum rating of .67)

NOTE: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

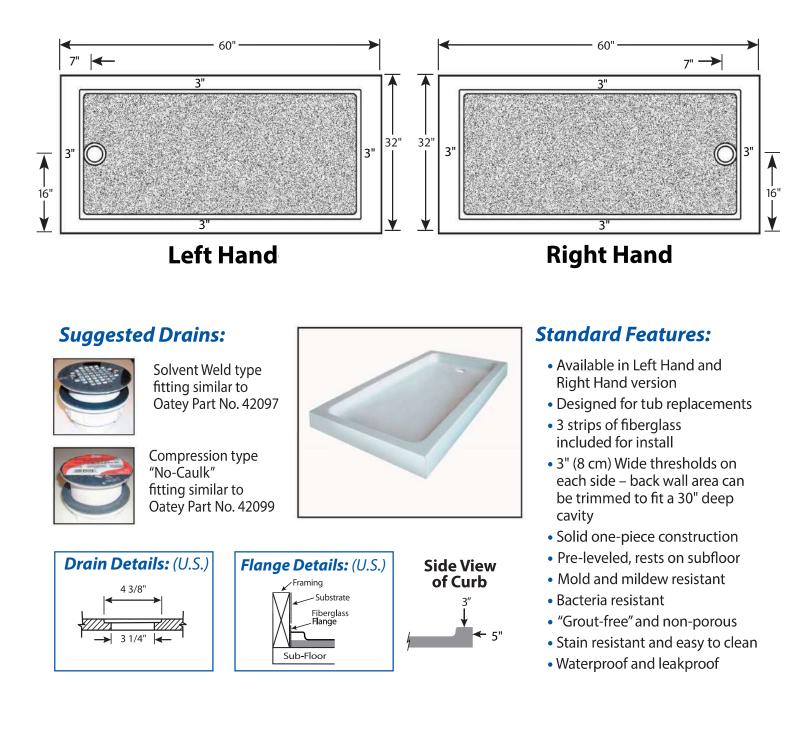




60" x 32" Standard Shower Base with RH or LH Drain SB60x32-7SSB-xH-LC

Est. Weight: 153 lbs (69 kg) IMI LiteCast™

TECHNICAL SPECIFICATIONS



Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

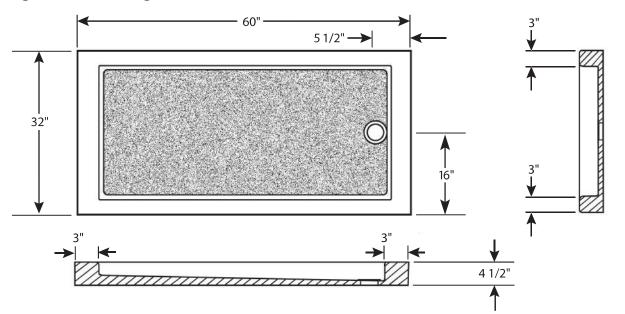
Typical CSI Codes: 22 42 23 (Div 22)



60" x 32" - 5 1/2" Shower Base with RH or LH Drain

SB60x32-5.5SSB-xH-LC TECHNICAL SPECIFICATIONS





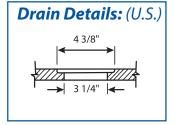
Suggested Drains:

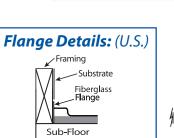


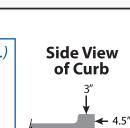
Solvent Weld type fitting similar to Oatey Part No. 42097



Compression type "No-Caulk" fitting similar to Oatey Part No. 42099







Standard Features:

- Available in Left Hand and Right Hand version
- Designed for tub replacements
- 3 strips of fiberglass included for install
- 3" (8 cm) Wide thresholds on each side – back wall area can be trimmed to fit a 30" deep cavity
- Solid one-piece construction
- Pre-leveled, rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- "Grout-free" and non-porous
- Stain resistant and easy to clean
- Waterproof and leakproof

Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)





60" x 32"- 8.25" Trench Drain LH or RH Shower Base SB60x32-8.25TD-xH-LC Est. Weight: 160 lbs (72 kg) IMI LiteCast™ **TECHNICAL SPECIFICATIONS Top View** Front View - Left Drain 60" Fiberglass flange: Back and Sides Patterned Non-Slip Finish 6"-26" 32′ 2" **Front View - Right Drain** Fiberglass flange: Back and Sides 3" 4 1/2" Drain Details: (U.S.) (15cm) 4 3/8" (111mm) **Side View of Curb** 3" (8cm) 3 1/4" (82mm) 4"(10cm) Flange Details: (U.S.) Framing **Standard Features:** - Substrate Fiberglass Solid one-piece construction Pre-leveled - rests on subfloor ub-Floor Mold and mildew resistant Drain Cover Bacteria resistant _ TO FIT_ Textured non-slip finish • Abrasian resistant gelcoat surface **4** 1/2″ Stainless steel trench drain cover

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099
- Size:

Specifications:

- 60" x 32" Size
- Drain Location: Center of drain measures
 - 8.25" from side of pan 6"-26" from the Back Wall
- Flange: • Trench:
- **Fiberglass** 4 1/2" width

Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)



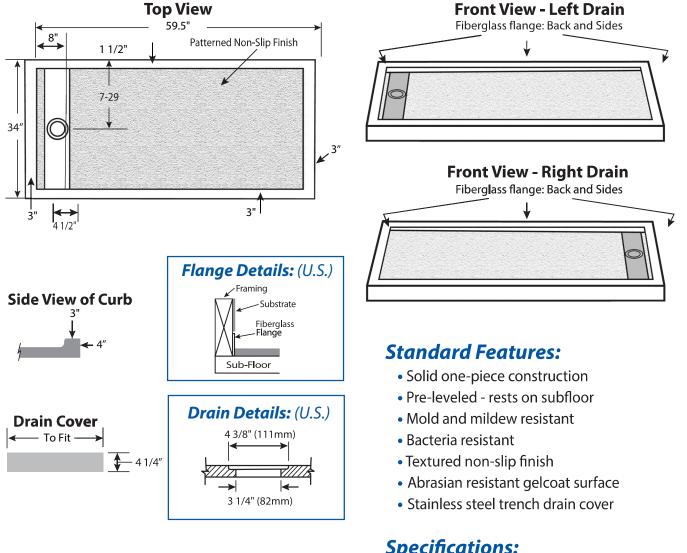




60" x 34"- 8" Trench Drain LH or RH Shower Base SB60x34-8TD-xH-LC

Est. Weight: 160 lbs (72 kg) IMI LiteCast™

TECHNICAL SPECIFICATIONS



Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Specifications:

- 60" x 34" Size • Size:
- Drain Location: Center of drain measures

Fiberglass

- 8^e from side of pan 7-29" from backwall
- Flange: • Trench:
- 4 1/2" width

Note: Base dimensions may vary +/- 1/8"

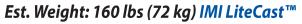
Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

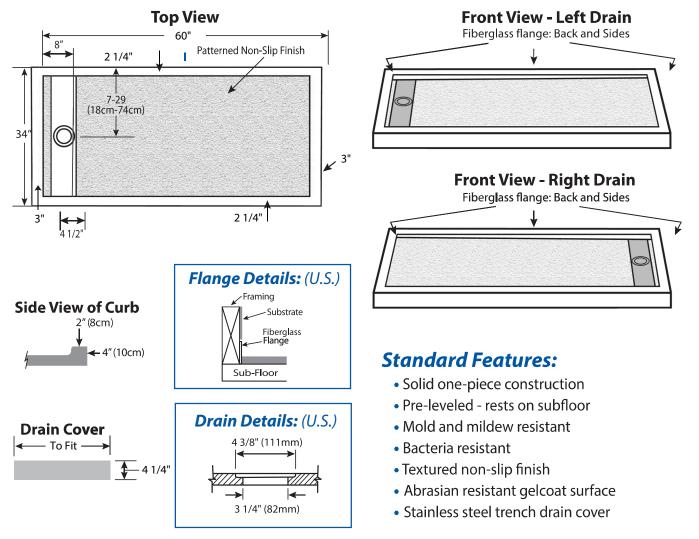




60" x 34"-8" Trench Drain LH or RH Shower Base SB-60x34-8TD-XH-LC



TECHNICAL SPECIFICATIONS



Note: pan dimensions vary +/- 1/8"

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Specifications:

- 60" x 34" Size
- Drain Location: Center of drain measures

Fiberglass

- 8" from side of pan
- 7-29" from backwall
- Flange:

• Size:

- Trench: 4 1/2" width

Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

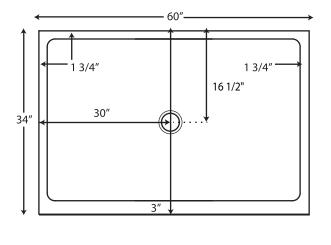
Typical CSI Codes: 22 42 23 (Div 22)

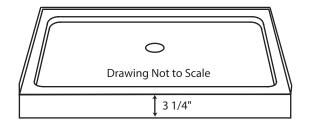


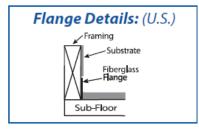
Cast Marble Solutions for Your Showers

60" x 34" Shower Base w/Center Drain

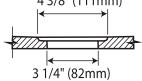
Est. Weight: TBD IMI LiteCast™













SB60x34-SSB-LC

TECHNICAL SPECIFICATIONS

Specifications:

- Size: 60" x 34"
- Drain: Center
- Drain Opening: 3.25" Hole Width
- Curb Height: 3 1/4"
- Flange: Fiberglass
- Solid One-Peice Construction
- Pre-Leveled, Rests on Subfloor
- Mold and Mildew Resistant
- Bacteria Resistant
- "Grout-Free" and Non-Porous
- Stain Resistant and Easy to Clean
- Water Proof and Leak Proof

Standards & Ratings:

ANSI Z124.1.2

- 2005 Tested by NAHB

ASTM 1028-96 -Coe°cient of friction test (minimum rating of .67)

Suggested Drains:

ANSI Z124.1.2 - 2005 Tested by NAHB

ASTM 1028-96 -Coe°cient of friction test (minimum rating of .67)

NOTE: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)





Cast Marble Solutions for Your Showers

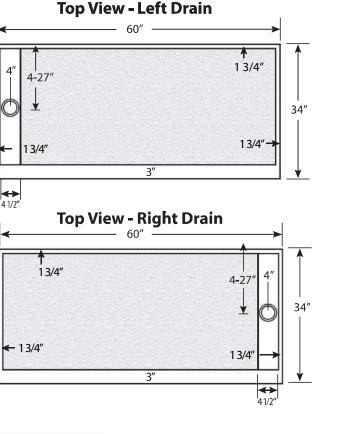


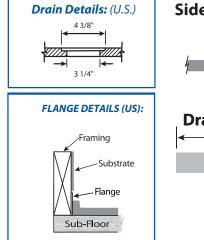
60" x 34"- 4" Trench Drain LH or RH Shower Base

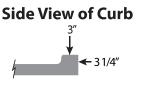
Est. Weight: ~114 lbs (52 kg) IMI LiteCast™

SB60x34-4TD-xH-LC TECHNICAL SPECIFICATIONS









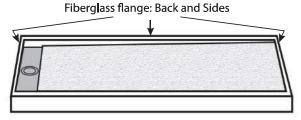


Note: Base dimensions may vary +/- 1/8"

* Also available in IMI ProCast™

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Front View - Left Drain



Front View - Right Drain

Fiberglass flange: Back and Sides

			P

Standard Features:

- Solid one-piece construction
- Pre-leveled rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- Textured non-slip finish
- Abrasion resistant gel coat surface
- Stainless steel trench drain cover

Specifications:

- Size:
- 60" x 34" Size
- Drain Location:
- Center of drain measures 4" from side of pan 4-27" from backwall **Fiberglass**
- Flange: • Trench:
- 4 1/2" width

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Typical CSI Codes: 22 42 23 (Div 22)

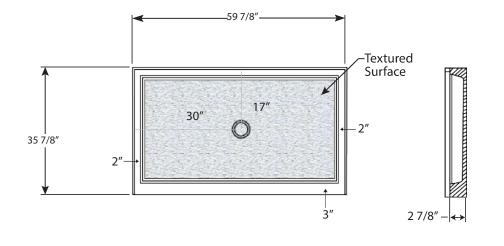




60" x 36" Center Drain Shower Base

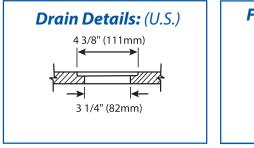
SB60x36-SSB-LC

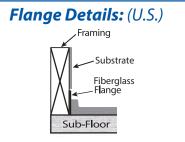
Est. Weight: 160 lbs (72.5 kg) IMI LiteCast™



Standard Features:

- 3" Wide Threshold
- Solid one-piece construction
- Pre-leveled, rests on subfloor
- Mold and mildew resistant •
- Bacteria resistant •
- "Grout-free" and non-porous
- Stain resistant and easy to clean
- Waterproof and leakproof





Suggested Drains:



Solvent Weld type fitting similar to Oatey Part No. 42097



Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Note: Base dimensions may vary +/- 1/8" Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ Typical CSI Codes: 22 42 23 (Div 22) Revised: 2020.03.18

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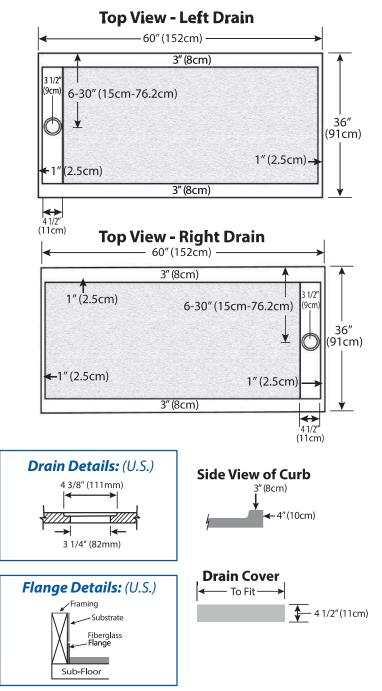




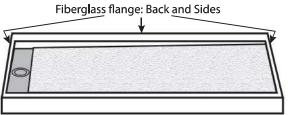
60" x 36" 3 1/2" Trench Drain LH or RH Shower Base

Est. Weight: ~160 lbs (72.5 kg) IMI LiteCast™

SB60x36-3.5TD-xH-LC TECHNICAL SPECIFICATIONS

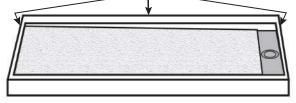


Front View - Left Drain



Front View - Right Drain

Fiberglass flange: Back and Sides



Standard Features:

- Solid one-piece construction
- Pre-leveled rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- Textured non-slip finish
- Abrasion resistant gel coat surface
- Stainless steel trench drain cover

Specifications:

- Size:
- 60″ x 36″ Size
- Drain Location:
- Center of drain measures 3 1/2 " from side of pan 6-30" from back wall Fiberglass
- Flange:Trench:
- 4 1/2" width

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)



4-27

13/4"

13/4"

← 13/4"

Drain Details: (U.S.)

3 1/4

Flange Details: (U.S.)

Sub-Floor

4 1/2

1 3/4"

13/4"

4-27

¥

13/4

- 31/4"

1/4'

←1/2″

3 1/4"

4 1/2"

36"

36"



60" x 36"- 4" Trench Drain LH or RH Shower Base

Est. Weight: ~114 lbs (52 kg) IMI LiteCast™

Top View - Left Drain

60"

3″

3"

Side View of Curb

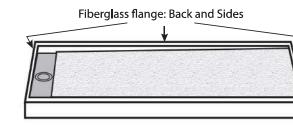
Drain Cover

30"-

Top View - Right Drain

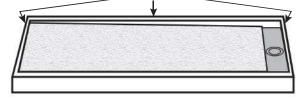
SB-60x36-4TD-xH-LC TECHNICAL SPECIFICATIONS





Front View - Right Drain

Fiberglass flange: Back and Sides



Standard Features:

- Solid one-piece construction
- Pre-leveled rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- Textured non-slip finish
- Abrasion resistant gel coat surface
- Stainless steel trench drain cover

Specifications:

- Size:
- 60"x36" Size
- Drain Location:
- Center of drain measures 4" from side of pan 4-27" from backwall Fiberglass
- Flange:Trench:
- 4 1/2" width

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)



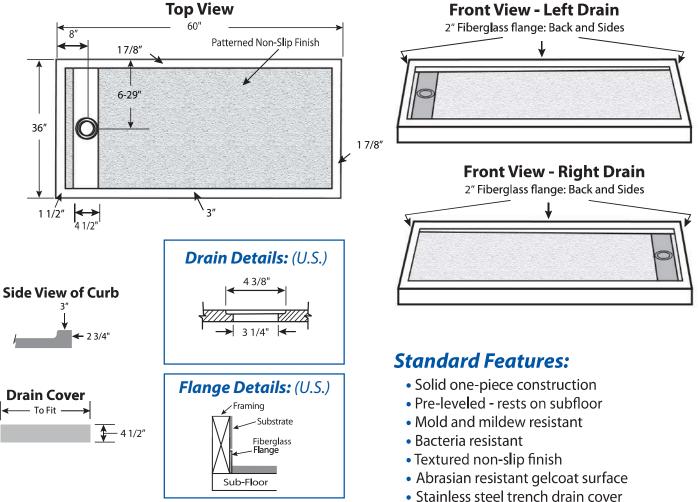


60" x 36"-8" Trench Drain LH or RH Shower Base

SB60x36-8TD-xH-LC

Est. Weight: 170 lbs. (31.7kg) IMI LiteCast™

TECHNICAL SPECIFICATIONS



Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Specifications: • Size:

- 60" x 36" Size
- Drain Location: Center of drain measures
 - 8" from side of pan, 6-29" from backwall
- Flange:Trench:
- Fiberglass 4 1/2″ width

Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

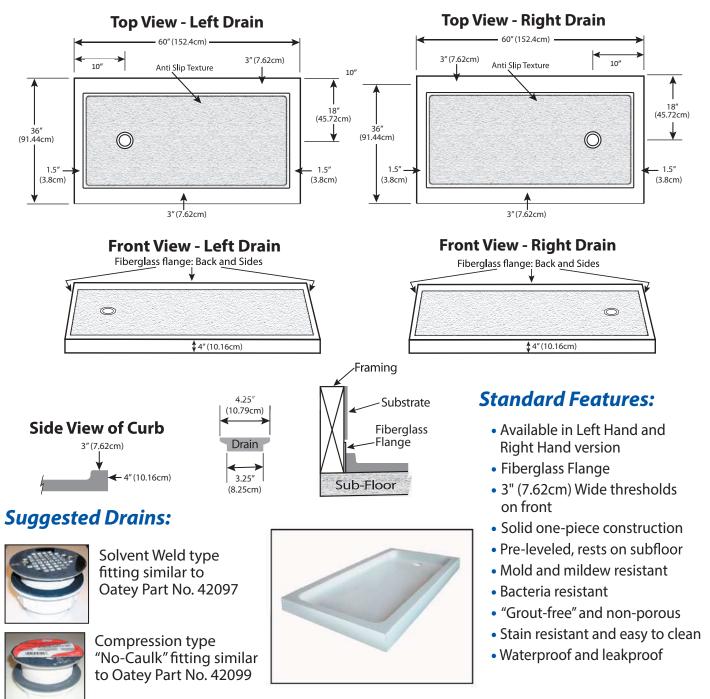
Typical CSI Codes: 22 42 23 (Div 22)



60" x 36" Standard Offset LH & RH Shower Base SB60x36-10OD-xH-LC

Estimated Wt. 170 lbs (77kg) IMI LiteCast™

Technical Specifications



* Also available in IMI ProCast™

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

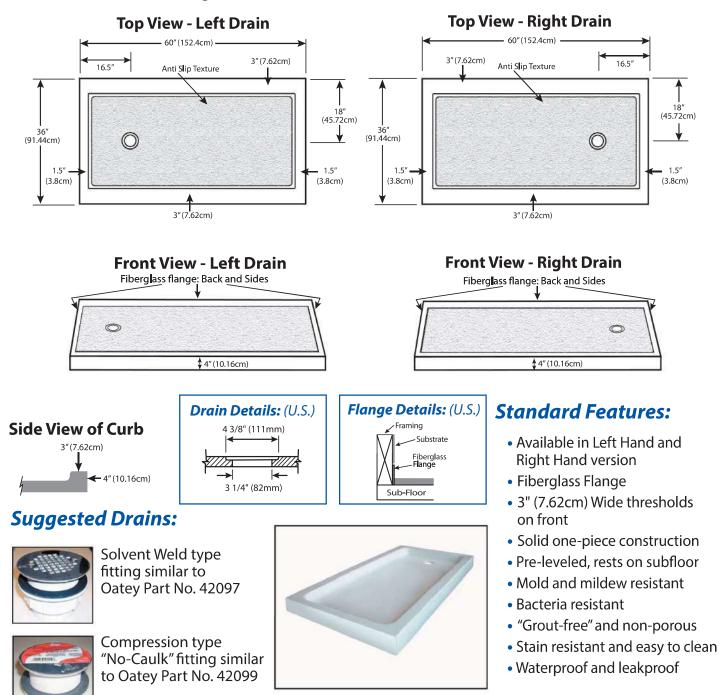




60" x 36" Shower Base with Offset RH or LH Drain SB60x36-16.5OD-xH-LC

Estimated Wt. 170 lbs (77kg) IMI LiteCast™

Technical Specifications



Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)





60" x 36" Rear Corner Offset Drain Shower Base SB60x36-10RCOD-xH-LC



Standard Features:

- Solid one-piece construction
- Abrasion resistant gel coat surface
- Extremely Sanitary
- Mold or mildew resistant
- Textured non-slip finish
- Pre-leveled rests on sub floor
- 10 year limited warranty against manufacturing defects

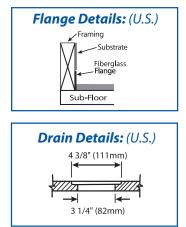
Specifications:

- Size:
- 60" x 36" Corner - Right

Fiberglass

- Drain Location: 3" X 4" Integral
- Curb:
- Flange:
- Weight:

~ 111 lbs. • Available colors: Solid White SW-304



Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

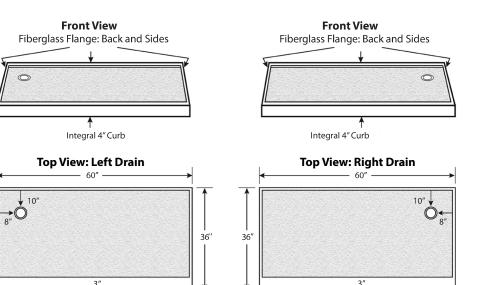
Standards and Ratings:

- ANSI Z124.1.2
- ASTM 1028-06 coefficient of friction test (minimum rating of .67)

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Drain NOT included



Typical CSI Codes: 22 42 23 (Div 22)



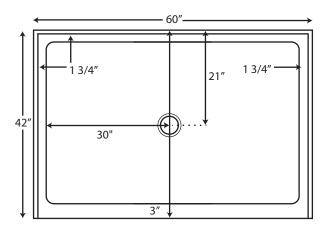
Cast Marble Solutions for Your Showers



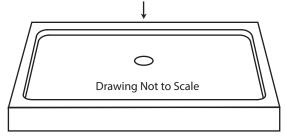
TECHNICAL SPECIFICATIONS

60" x 42" Shower Base with Center Drain

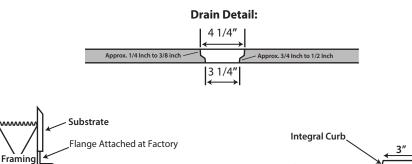
Est. Weight: 190 lbs (84.37 kg) IMI LiteCast™



Fiberglass Flange Attached at Factory



Integral 4" Curb



Drain 1

Sub-Floor

Specifications:

- Size: 60" x 42"
- Drain: Center
- Drain Opening: 3 1/4" Hole Width
- Curb: Integral 3" x 4" High
- Fiberglass Flange: Attached at Factory
- Solid One-Piece Construction
- Pre-Leveled, Rests on Subfloor
- Mold and Mildew Resistant
- Bacteria Resistant
- "Grout-Free" and Non-Porous
- Stain Resistant and Easy to Clean
- Water Proof and Leak Proof

Standards & Ratings:

ANSI Z124.1.2 - 2005 Tested by NAHB

ASTM 1028-96 - Coefficient of friction test (minimum rating of .67)

Suggested Drains:

ANSI Z124.1.2 - 2005 Tested by NAHB

ASTM 1028-96 -Coefficient of friction test (minimum rating of .67)

Drain not included.

NOTE: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

Revised: 2020.03.18 © 2020 Copyright IMI Intl. Marble Industries, Inc.



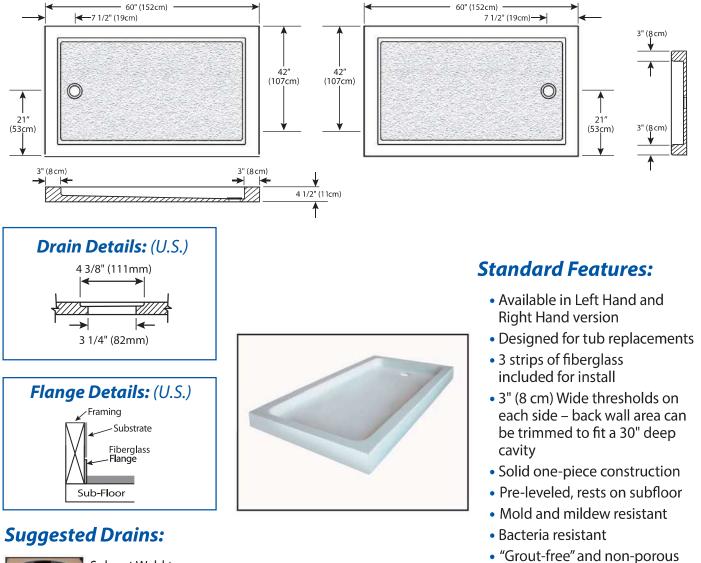
Shower Base

SB60x42-SSB-LC



60" x 42" Shower Base with RH or LH Drain SB60x42-SSB-xH-LC

Est. Weight: 140 lbs (63.5 kg) IMI LiteCast™



Solvent Weld type fitting similar to Oatey Part No. 42097



Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

• Stain resistant and easy to clean

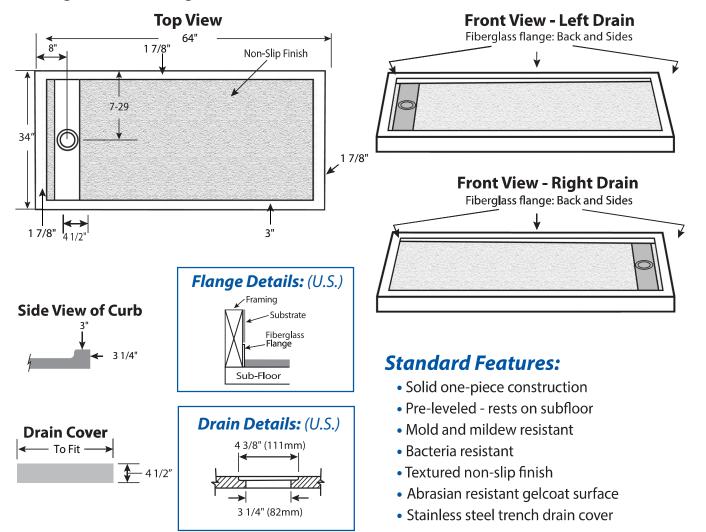
Waterproof and leakproof



64" x 34"- 8" Trench Drain LH or RH Shower Base SB64x34-8TD-xH-LC

Est. Weight: 160 lbs (72 kg) IMI LiteCast™

TECHNICAL SPECIFICATIONS



Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Specifications:

- Size:
- 64"x34"
- Drain Location: Center of drain measures
 8" from side of pan
 - 7-29" from backwall
- Flange:
- Trench:
- Fiberglass 4 1/2″ width

Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

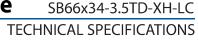
Born On: 2019.08.16 | Revised: 2020.03.18 © 2020 Copyright IMI Intl. Marble Industries, Inc.

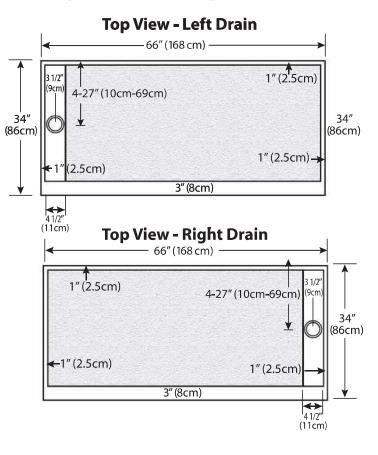


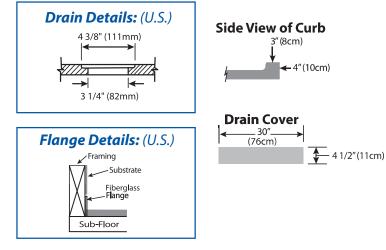


66" x 34"-3 1/2" Trench Drain LH or RH Shower Base

Est. Weight: ~180 lbs (81.6kg) IMI LiteCast™

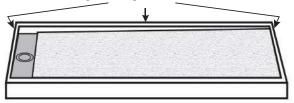






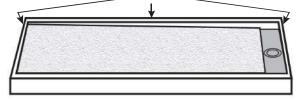
Front View - Left Drain

Fiberglass flange: Back and Sides



Front View - Right Drain

Fiberglass flange: Back and Sides



Standard Features:

- Solid one-piece construction
- Pre-leveled rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- Textured non-slip finish
- Abrasion resistant gel coat surface
- Stainless steel trench drain cover

Specifications:

- Size:
- 66" x 34" Size
- Drain Location:
- Center of drain measures 3 1/2 " from side of pan 4-27" from backwall Fiberglass
- Flange:Trench:
- 4 1/2" width

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

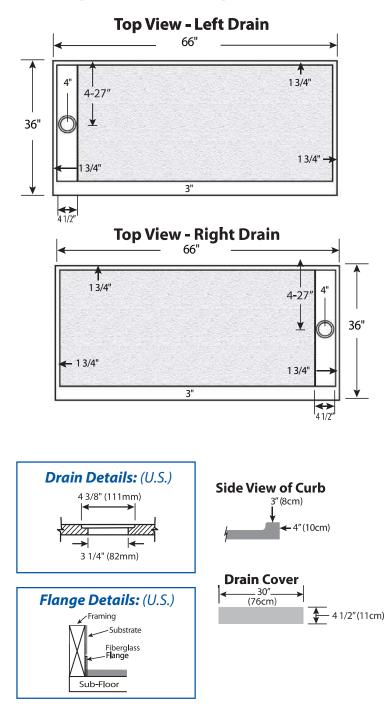




66" x 36"-4" Trench Drain LH or RH Shower Base

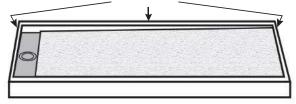
SB66x36-4TD-xH-LC

Est. Weight: ~180 lbs (81.6kg) IMI LiteCast™



Front View - Left Drain

Fiberglass flange: Back and Sides



Front View - Right Drain

Fiberglass flange: Back and Sides

			0

Standard Features:

- Solid one-piece construction
- Pre-leveled rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- Textured non-slip finish
- Abrasion resistant gel coat surface
- Stainless steel trench drain cover

Specifications:

- Size:
- 66"x36"
- Drain Location:

Center of drain measures 4" from the side wall 4-27" from backwall Fiberglass

- Flange:Trench:
- 4 1/2" width

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

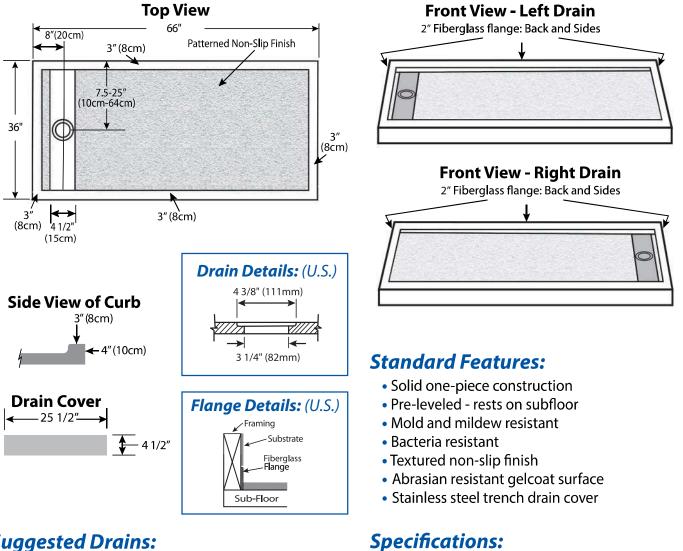




66" x 36"-8" Trench Drain LH or RH Shower Base

SB66x36-8TD-xH-LC

Est. Weight: 160 lbs (72 kg) IMI LiteCast™



Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

• Drain Location:

- Center of drain measures 8" from side of pan 7.5-25" from backwall **Fiberglass** 4 1/2" width
- Flange:
- Trench:

Note: Base dimensions may vary +/- 1/8"

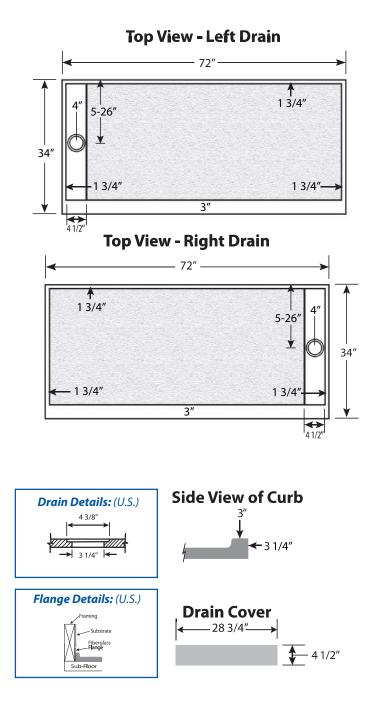
Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)



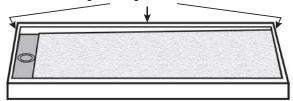
72" x 34" - 4" Trench Drain with RH or LH Shower Base SB72x34-4TD-xH-LC

Est. Weight: 180 lbs (81 kg) IMI LiteCast™



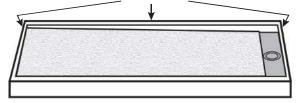
Front View - Left Drain

Fiberglass flange: Back and Sides



Front View - Right Drain

Fiberglass flange: Back and Sides



Standard Features:

- Solid one-piece construction
- Pre-leveled rests on subfloor
- Mold and mildew resistant
- Bacteria resistant
- Textured non-slip finish
- Abrasion resistant gel coat surface
- Stainless steel trench drain cover

Specifications:

- Size: 72" x 34" Size
- Drain Location: 5-26" from back wall
- Flange: Fiberglass
- Trench: 4 1/2" width

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Note: Base dimensions may vary +/- 1/8"

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)

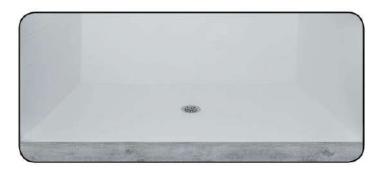




62"x 31" Roll-In Shower Base

For ADA Compliant Showers

SB-RI-ADA-LC Technical Specifications



STANDARD FEATURES:

- 1. Abrasion resistant gel coat surface
- 2. Extremely sanitary, sealed surface
- 3. Base will not mold or mildew
- 4. Base floor comes with a textured, non-slip finish

SUGGESTED DRAINS:

Oatley part number: #42150 Brass · Kohler model: #K9132 Stainless Steel

5. Base is pre-leveled in factory -

manufacturing defects

6. 10-year limited warranty against

rests on sub floor

7. Seamless

STANDARDS & RATINGS:

- ANSI Z124.1.2 2005 tested by NAHB
- ASTM 1028-96 coefficient of friction test (minimum rating of 0.67)

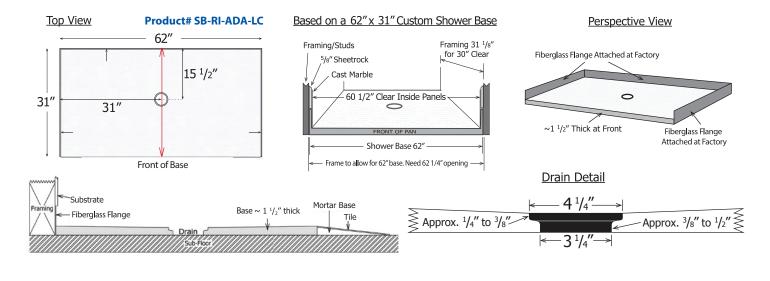
Notes: Drain is not included. Base dimensions vary +/-1/8"

Specifications:

Description: Solid One-piece Construction Shower Base **Standard:** LiteCast **Series:** ADA Compliant Roll-In Shower Base **Color:** See Toilet and Bath Accessory Matrix for Color. **Construction:** Cast Marble

Dimensions:

Size: 62" x 31" Curb: None Drain Location: Center Drain Opening: 3 1/4" Flange: Attached at Factory, Fiberglass Weight: ~ 120 lbs.



Typical CSI Codes: 22 42 23 (Div 22)

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

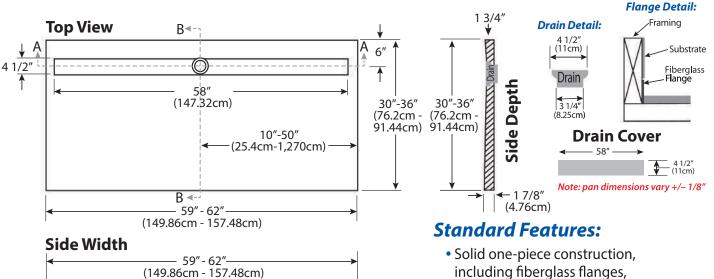




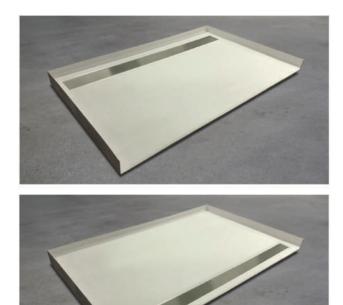
SB62x36-RI-6TD-LC

62" x 36" ADA Roll-In w/6" Trench Drain

Est. Weight: 115 lbs (52.2kg) IMI LiteCast™



Drain -----



Also available: 8" x 72 x 1 ½" Access Ramp (trim to fit)

- Solid one-piece construction, including fiberglass flanges, chemically bonded to base (upon request)
- Pre-sloped to the drain
- Rests on sub-floor
- Mold, mildew and bacteria resistant
- "Grout-free" and non-porous
- Stain resistant and easy to clean
- Abrasion resistant gel coat surface
- Waterproof and leak-proof

Specifications:

- Size: 59"-62" x 30"-36" Size
- Drain Location: 6" from Back Wall
 - 10"-50" from side wall
- Flange: Fiberglass
- Trench: 4 1/2" width

Suggested Drains:

- Solvent Weld type fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)



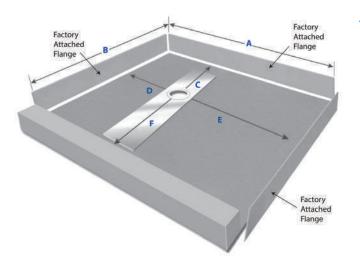


SB66x34-ADJ-CUSTOM-TD

Adjustable Shower Base w/ LH or RH Trench Drain

IMI LiteCast™

Customized to your individual specifications with fiberglass waterdam. **Curb attached by plant or in field.**



Standard Features:

- Solid one-piece construction, including fiberglass flanges, chemically bonded to base (upon request)
- Pre-sloped to the drain
- Rests on sub-floor
- Mold, mildew and bacteria resistant
- "Grout-free" and non-porous
- Stain resistant and easy to clean
- Abrasion resistant gel coat surface
- Waterproof and leak-proof

Dimensions:

A = 66" max. **B** = 34" max. (w/a curb 36")

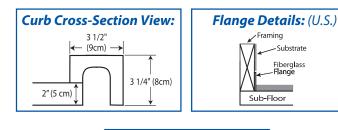
Drain Location:

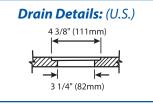
- **C** = 26.5" max. / 8" min.
- **D**= 12"max. / 3.5"min.
- **E** = 54" max. / 3.5" min.
- **F** = 26.5" max. / 8" min.

Suggested Drains:

- Solvent Weld type fitting fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099







NOTE: Base dimensions may vary +/- 1/8"

* Also available in IMI LiteCast[™] and IMI ProCast[™]

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)



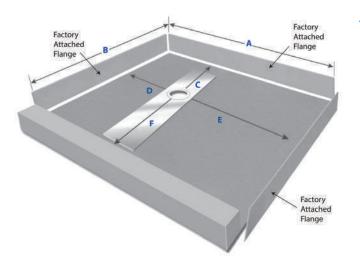


SB84x36-ADJ-CUSTOM-TD

Adjustable Shower Base w/ LH or RH Trench Drain

IMI LiteCast™

Customized to your individual specifications with fiberglass waterdam. **Curb attached by plant or in field.**



Standard Features:

- Solid one-piece construction, including fiberglass flanges, chemically bonded to base (upon request)
- Pre-sloped to the drain
- Rests on sub-floor
- Mold, mildew and bacteria resistant
- "Grout-free" and non-porous
- Stain resistant and easy to clean
- Abrasion resistant gel coat surface
- Waterproof and leak-proof

Dimensions:

A = 84" max. **B** = 36" max. (w/a curb 38")

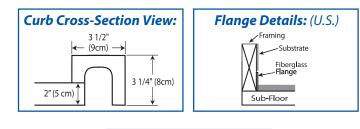
Drain Location:

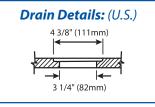
- **C** = 26.5" max. / 8" min.
- **D**= 12"max. / 3.5"min.
- **E** = 54" max. / 3.5" min.
- **F** = 26.5" max. / 8" min.

Suggested Drains:

- Solvent Weld type fitting fitting similar to Oatey Part No. 42097
- Compression type "No-Caulk" fitting similar to Oatey Part No. 42099







NOTE: Base dimensions may vary +/- 1/8"

* Also available in IMI LiteCast™ and IMI ProCast™

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)





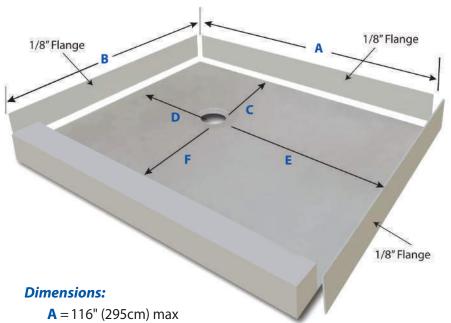


SB-CUSTOM-LC

Custom Shower Base with Curb

IMI LiteCast[™]

Customized to your individual specifications with built in FRONT threshold and fiberglass waterdam.



Standard Features:

- Solid one-piece construction, including fiberglass flanges, chemically bonded to base (upon request)
- Pre-sloped to the drain
- Rests on sub-floor
- Mold, mildew and bacteria resistant
- "Grout-free" and non-porous
- Stain resistant and easy to clean
- Abrasion resistant gel coat surface
- Waterproof and leak-proof

B = 88" (224cm) max

Drain Location:

C = 44" (112cm) max, 8" (20cm) min

- **D**= 58" (147cm) max, 8" (20cm) min
- **E** = 58" (147cm) max, 8" (20cm) min
- **F** = 44" (112cm) max, 8" (20cm) min

Suggested Drains:

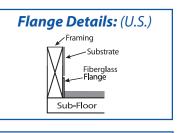


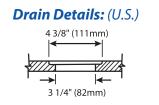
Solvent Weld type fitting similar to Oatey Part No. 42097



Compression type "No-Caulk" fitting similar to Oatey Part No. 42099

Curb Cross-Section View: 3 1/2" (9cm) — 3 1/4" (8cm)





Note: Base dimensions vary +/- 1/8"

* Also available in IMI ProCast™

Our products comply with one or more of the following: IAPMO, ANSI, HUD, NAHB, NHQ

Typical CSI Codes: 22 42 23 (Div 22)



SECTION 22 42 23

CAST MARBLE SOLUTIONS FOR SHOWER BASES

**** NOTE TO SPECIFIER ****

This section is based on the products of Intl. Marble Industries, Inc in Woodstock, GA. Intl. Marble Industries, Inc. 304 Bell Park Drive, Woodstock, GA 30188 Phone: 770.928.2252, Fax: 678.391.3895 www.IMItoday.com

Intl. Marble Industries, Inc. is a leading manufacturer and designer of cast marble solutions of Tub Surrounds, Shower Surrounds, Shower Bases, Vanity Tops, Window Sillsand Accessories. We manufacture for the Hospitality, Resort, Multi-Family, StudentHousing, Senior Living and Military Housing industries.

Part 1 GENERAL

1.01 SUMMARY

A. Section Includes

1. Cast marble shower bases and shower pans

B. Related Sections

**** NOTE TO SPECIFIER ****

Delete any sections below not relevant to this project; add others as required.

- 1. Section 06 10 00 (06100) Rough Carpentry
- 2. Section 06 20 00 (06200) Finish Carpentry
- 3. Section 06 61 13 (66210) Cast Marble Tub and Shower Panel Systems
- 4. Section 12 30 33 (06400) Architectural Woodworks
- 5. Section 12 36 61.13 (06610) Cast Marble Countertops and window sills
- 6. Section 22 42 23 (Div 15) Cast Marble Shower Receptors
- 7. Section 22 00 00 (Div 15) Plumbing

1.02 REFERENCES

** NOTE TO SPECIFIER **

Delete references from the list below that are not actually required by the text of the edited section.

A. ANSI Z-121.2 - American National Standard for Plastic Fabrications; American National Standards Institute

B. ASTM E 84 - Standard Test Method for Surface Burning Characteristics of Building Materials

C. NFPA 101 - Code for Safety to Life from Fire in Buildings and Structures; National Fire Protection Association: 2000

1.03 SUBMITTALS

- A. Submit under provisions of Section 01 33 00.
- B. Product Data:
 - 1. Manufacturer's printed product data indicating compliance with specified requirements.
 - 2. Manufacturer's cleaning and maintenance data.
- C. Shop Drawings:
 - 1. Submit plans, elevations, and detail sections. Indicate overall dimensions, material thickness, location and size of cutouts, anchorage provisions and attachment methods. Indicate coordination requirements for adjacent and interfacing work.

**** NOTE TO SPECIFIER ** Delete selection samples if colors have already been selected.**

- D. Selection Samples: For each product specified, provide color chips or booklet representing manufacturer's full range of available colors and patterns.
- E. Verification Samples: For each finish product specified, two samples, minimum size 6x4 inches (150x100 mm), represent actual product, color, and patterns.

Intl. Marble Industries, Inc.- Woodstock GA - 770 928 2252– Master Specifications

1.04 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Member of International Cast Polymer Alliance (ICPA), with not less than five years of experience in manufacturing products similar to those required for this project.
- B. Installer Qualifications: Not less than five installations of comparable scope within the past three years.
 - 1. Provide list of contacts for recently completed projects.
 - 2. Architect may inspect installations and reject proposed installer on the basis of references or quality of work.

** NOTE TO SPECIFIER ** Include a mock-up if the project size and/or quality warrant taking such a precaution. The following is one example of how a mock-up on a large project might be specified. When deciding on the extent of the mock-up, consider all the major different types of work on the project.

C. Mock-Up: Provide a mock-up for evaluation of surface preparation techniques,

application workmanship, and overall appearance of installation.

- 1. Install complete set of products in area designated by Architect.
- 2. Do not proceed with remaining work until workmanship, color, and finish have been approved by Architect.
- 3. Approved mock-up may become part of the work.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. Packing and Shipping: Pack countertops, tub and shower surrounds, and other flat products in wooden crates to minimize shipping damage. Palletize other components.
- B. Check for shipping damage during unloading at site and notify manufacturer immediately of any obvious damage.
- C. Store products under shelter, off the ground, and protected from moisture. Materials must be at room temperature prior to installation. Handle products to prevent physical damage. Protect surfaces from staining, scratching, and other damage during handling and installation.

1.06 PROJECT CONDITIONS

- A. Field Measurements: Verify shop drawings with field measurements before fabrication.
- B. Coordination: Coordinate construction activities of this section with construction activities detailed in related sections.

1.07 WARRANTY

- A. See section 01 78 00 Closeout Submittals for additional warranty details.
- B. Manufacturer's five-year limited warranty on defective materials.

PART 2 PRODUCTS

- 2.01 CAST MARBLE MATERIAL
 - A. MANUFACTURERS:
 - 1. Preferred Manufacturer: Intl Marble Industries, Inc 304 Bell Park Drive, Woodstock GA 30188 Tel 770 928 2252 Email: Sales@IMIToday.com

** NOTE TO SPECIFIER ** Delete one of the two paragraphs below.**

- 2. Substitutions: Not permitted.
- 2. Requests for substitution in accordance with section 01 60 00.
- B. MATERIALS
 - 1. Material: IMISolidCast[™] Manufacturer's standard cast marble material.
- C. SHOWER BASES AND SHOWER PANS
 - 1. Material: Manufacturer's IMISolidCast[™] standard cast marble material.

** NOTE TO SPECIFIER ** Delete (2) of the following (3) Paragraphs

- 2. Configuration: One piece shower receptor with integral curbs.
- 2. Custom Shower Base or Pan with integral front curb.
- 2. Custom Shower Base or Pan with separate front curb.

** NOTE TO SPECIFIER ** Delete one of the two paragraphs below.**

- C. Color and Pattern: As selected from manufacturer's standards. See Website or call for project specific spec sheets.
- C. Color and Pattern: ____
- 2.02 FABRICATION
 - A. Use molds materials, methods, and procedures that will result in proper texture and finish.
 - B. Fabricate to required profiles and dimensions. Wherever possible, fabricate each unit as a continuous piece, without joints, while minimizing on-site cutting or other modifications.
 - C. Hand sand all edges smooth; provide uniform finish on all exposed surfaces.

PART 3 EXECUTION

- 3.01 EXAMINATION
 - A. Do not begin installation until substrates have been properly prepared.
 - B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.02 INSTALLATION

- A. General: Install in accordance with manufacturer's instructions and approved shop drawings. Install components to be plumb, level, and rigid. Neatly scribe to adjoining surfaces, and field trim as required for snug fit. Replace any component that is cracked, chipped, broken, or otherwise defective.
- B. Review manufacturer's installation instructions to ensure proper installation is achieved.

3.03 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged components before Substantial Completion.

END OF SECTION



Mission Statement:

We create a positive customer experience by embracing our commitments to technical service and support, and providing innovative bathroom solutions.

Technical Data - Cast Marble Products

IAPMO/ANSI Z124.1.2-2012

Test	Section	Result
ANSI Z124.1.2-2012	Surface Test	No cracks, chips, or blisters were found
ANSI Z124.1.2-2012	Subsurface Test	No irregularities
ANSI Z124.1.2-2012	Point Impact Loads	No cracks, chips, or voids were found
ANSI Z124.1.2-2012	Colorfastness	No significant color change took place
ANSI Z124.1.2-2012	Stain Resistance	No stains were found
ANSI Z124.1.2-2012	Wear and Cleanability	Average percent loss of white-light reflectance was less than 1%
ANSI Z124.1.2-2012	Cigarette Test	No progressive flow or ignition took place
ANSI Z124.1.2-2012	Chemical Resistance Test	The original finish was easily restored
ANSI Z124.1.2-2012	Ignition Test	Material ceased to burn within 30 seconds afte removal of the burner
ANSI Z124.1.2-2012	Thermal Shock Resistance	No cracks, crazing, or blistering were found

Typical CSI Codes: 06 61 13 (Div 06), 22 42 23 (Div 22), 10 28 16 (Div 10), and 10 28 19 (Div 10)

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